Group 81 Class 8120

ADAPTER, CYLINDER VALVE

Spec. MIL-A-16288.

Packed 6 per box, 12 boxes per case.

Unit of Issue: Each (EA)

Type 510-300

Use: For adapting Types 03-511-1 and 03-511-2 acetylene valves, Type 10-511-1 butane valves, and Type 08-511-1 propane valves to equipment having obsolete valve connections.

			Thread Data of Valves and Equipment		
Item		Spec Fig.	New Type LH Female	Obsolete Type RH Female	
659	G8120-264-5531	1	0.885", 14 NGO	0.830", 14 NGO	

Type 300-510

Use: For adapting obsolete acetylene cylinder valves to equipment having connections for Types 03-511-1 and 03-511-2 valves, for adapting butane cylinder valves to equipment having connections for Type 10-511-1 valves, and for adapting obsolete propane cylinder valves to equipment having connections for Type 08-511-1 valves.

		Saaa	Thread Data of Valves and Equipment	
Item	Stock No.	Spec. Fig.	New Type LH Male	Obsolete Type RH Male
665	G8120-264-5530	2	0.830", 14 NGO	0.825", 14 NGO

Type 580-550

Caution: Do NOT use oil or grease on or about these adapters.

Use: For adapting water-pumped nitrogen valves, Type 05-581-1, to equipment having obsolete valve connections.

		Spec.	Thread Data of Valves and Equipment		
Item		Fig.	New Type RH Female	Obsolete Type LH Female	
671	G8120-264-5529	1	0.965", 14 NGO	0.908", 14 NGO	

CYLINDER, COMPRESSED GAS

General Notes

FOR SHIPS ONLY

Requisition should NOT be submitted for empty gas cylinders without prior approval of the cognizant Bureau. Charging of cylinders involves many direct and/or indirect hazards, and should not be done except by fully trained personnel who have been duly authorized to perform recharging work. See Chapters 23 and 92 of Bureau of Ships Manual for further information and necessary precautions.

CYLINDERS

Capacity: Where cylinder capacity or gas charge is given in cubic feet or gallons, the volume indicated is approximately the volume which would be occupied by the "free" gas at atmospheric pressure and at a temperature between 68° and 70°F.

Service Pressure: The service pressure is generally indicated in the ICC specification number marked on the cylinder; e.g., ICC-3A-1800 indicates a service pressure of 1800 pounds per square inch. In other cases, the service pressure is as follows:

Cylinder	Service Pressure
100-3	1800 psi
100-4	
ICC-8	250 psi
100-9	200 psi

Handling: Avoid rough handling, dropping, or violent striking of cylinders against each other or against other objects. Never drag or slide cylinders when moving. Tilt and roll them on bottom edge if special handling trucks are not available. Never use cylinders for supports or rollers. Keep valve protection caps in place, firmly tightened.

Isswing: When high-pressure gases are issued to ships or activities outside the continental limits of the United States, only nonshatterable (NON-SHAT) cylinders may be issued. Low-pressure lique-fied or dissolved gases do not require "nonshatterable" cylinders.

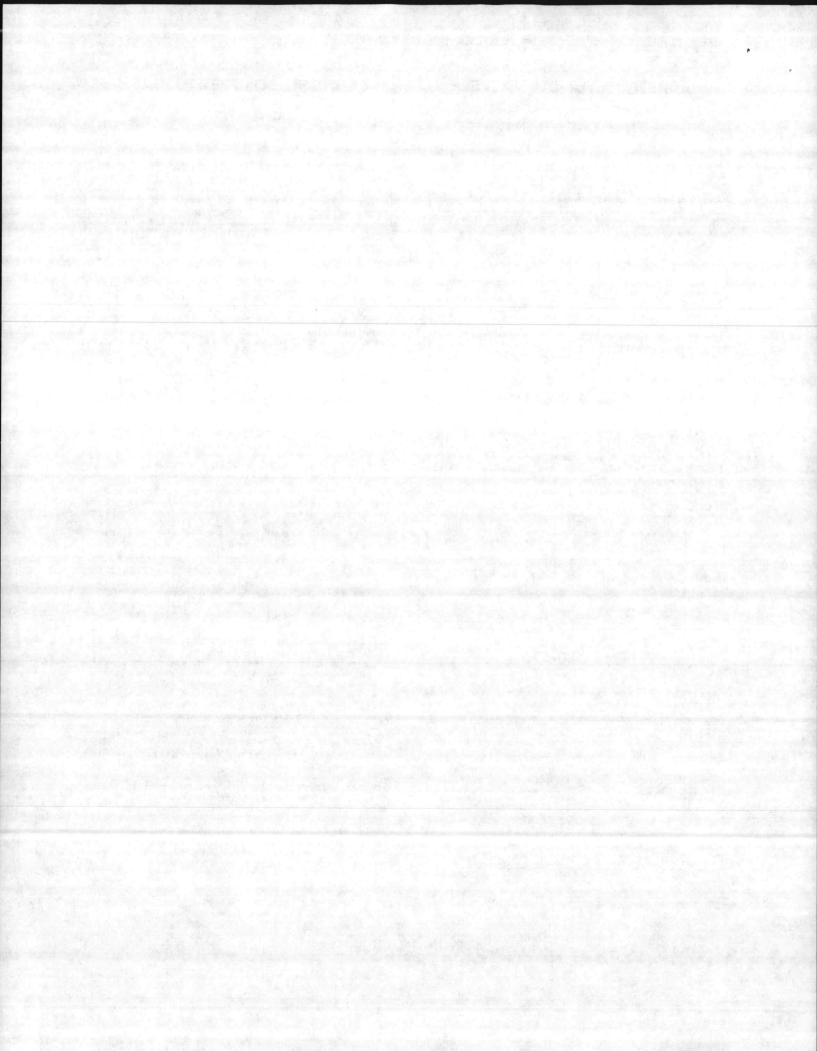
Markings: Mark empty cylinders in chalk "MT" or "EMPTY." Keep separate from full cylinders. Be sure markings are clear and in accordance with latest instructions. Many cylinders now in service are marked with word "Shatterproof." New cylinders are now marked "NON-SHAT" meaning nonshatterable which is the equivalent of shatterproof.

Color Code: Refer to MIL-STD-101 Military Standard Color Code for Compressed Gas Cylinders and Pipelines for full-color illustrations of cylinder markings and instructions for identification by titles and colors.

Storage: Avoid fire hazards, extremes of weather, continuous dampness, accumulations of ice and snow. Keep storage spaces well ventilated.

Use: Always use cylinders for gas for which marked. Under no circumstances may cylinders be placed in any other service without permission of the Bureau of Ships.

FOR OFFICIAL USE ONLY



1 NOV 1956

NAVY STOCK LIST OF GENERAL STORES

Group 81

CYLINDER, COMPRESSED GAS (Cont'd)

General Notes

COLOR CODE

MIL-STD-101 as applied to compressed gas cylinders provides a common color code for visual warnings to supplement the identification or titles lettered on the cylinders, facilitates the segregation of these cylinders at depots, and is designed to promote greater safety.

The color code establishes, defines, and assigns a color for recognition to each of the following six classes of materials:

Class Standard of Color l Yellow

2

3

5

6

Yellow Flammable materials.

Brown Toxic and poisonous materials.

Blue Anesthetics and all liquid chemicals and compounds hazardous to life and property but not normally productive of dangerous quantities of fumes or vapors.

Class of Material

Green Oxidizing materials which readily furnish oxygen for combustion (except air) and fire producers which react explosively or with the evolution of heat in contact with many other materials.

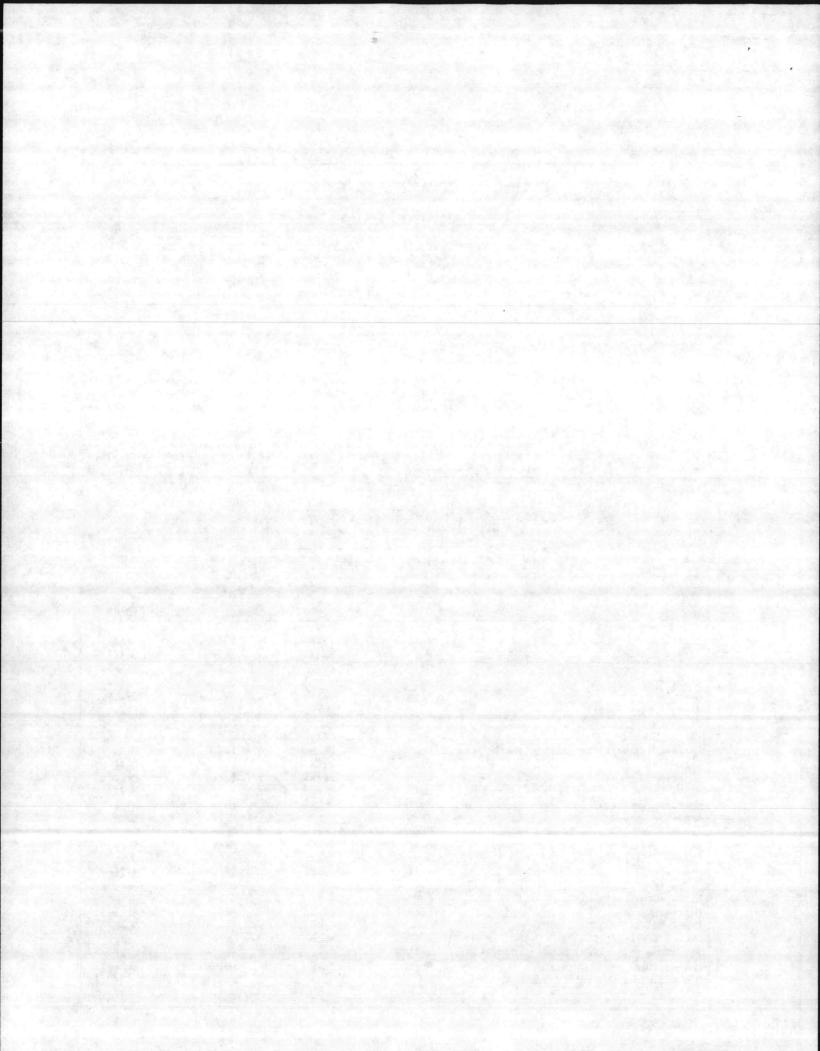
Gray All materials, not dangerous in themselves, which are asphyxiating in confined areas or which are generally handled in a dangerous physical state of pressure or temperature.

Red All materials provided in compressed gas cylinders exclusively for use in fire protection.

COLOR IDENTIFICATION

	THI	The Aller	
A .	вс	BODY	

TYPE OF GAS		COLOR N	ARKINGS	14-1 (A)
TYPE OF GAS	A	B	с	BODY
Acetylene	Yellow	Yellow	Yellow	Yellow
Aerosol Insecticide	Buff	Buff	Buff	Buff
Air (Oil-pumped)	Black	Green	Green	Black
Air (Water-pumped)	• 14 16 1	Sec. • 1, 184	Black	· · · · · · · · · · · · · · · · · · ·
Ammonia	Brown	Yellow	Orange	Orange
Argon (Oil-pumped)	Gray	White	White	Gray
Argon (Water-pumped)	•	•	Gray	
Carbon Dioxide	· · · · · · · · · · · · · · · · · · ·	Gray	1	
Carbon Dioxide (Fire Extinguisher)	Red	Red	Red	Red
Carboxide	Buff	Blue	Buff	Buff
Chlorine	Brown	Brown	Brown	Brown
Ethyl Chloride	Buff	Blue	Yellow	Buff
Ethylene (Medical)	Yellow		Blue	Blue
Ethylene Oxide	4 - 18 - 1995		Buff	Buff
Freon	Orange	Orange	Orange	Orange
Helium (Oil-free)	Buff	Gray	Gray	Gray
Helium (Oil-pumped)	Gray	Orange		
Hydrogen	Yellow	Black	Yellow	Yellow
Nitrogen (Oil-pumped)	Gray	and the second	Gray	Gray
Nitrogen (Water-pumped)			Black	1 . .
Nitrous Oxide	Blue	Blue	Blue	Blue
Oxygen	Green	Green	Green	Green
Oxygen (Aviator's)		White		
Petroleum (Liquefied)	Yellow	Orange	Yellow	Yellow
Sulphur Dioxide	Brown	Gray	Brown	Brown
New Cylinders (No color markings)				



CLASS 8115 BOXES, CARTONS, AND CRATES

OINTMENT BOX

Spec: FED: RR-B-636 Round. Tinned finish. Diameter 3 in., capacity 4 oz. Used for samples and specimens. Fisher Scientific Co., No. 3-490 or equal. Unit of Issue: Each

Item No. 1 Stock No. Y8115-255-1347

CLASS 8120 GAS CYLINDERS

GENERAL NOTES

Capacity: Where cylinder capacity or gas charge is given in cubic feet or gallons, the volume indicated is approximately the volume which would be occupied by the "free" gas at atmospheric pressure and at a temperature between 68° and $70^{\circ}F$.

Service Pressure: The service pressure is generally indicated in the ICC specification number marked on the cylinder; e.g., ICC-3A-1800 indicates a service pressure of 1,800 pounds per square inch. In other cases, the service pressure is as follows:

Cylinder	Service Pressure
ICC-3	 1800 PSI
ICC-4	
ICC-8	 250 PSI
100-9	 200 PS1

Handling: Avoid rough handling, dropping, or violent striking of cylinders against each other or against other objects. Never drag or slide cylinders when moving. Tilt and roll them on bottom edge if special handling trucks are not available. Neveruse cylinders for supports or rollers. Keep valve protection caps in place, firmly tightened.

Issuing: When high-pressure gases are issued to ships or activities outside the continental limits of the United States, only nonshatterable (NON-SHAT) cylinders may be issued. Low-pressure liquefied or dissolved gases do not require "nonshatterable" cylinders.

Storage: Avoid fire bazards, extremes of weather, continuous dampness, accumulations of ice and snow. Keep storage spaces well ventilated. Markings: Mark empty cylinders in chalk "MT" or "EMPTY." Keep separate from full cylinders. Be sure markings are clear and in accordance with latest instructions. Many cylinders now in service are marked with word "Shatterproof." New cylinders are now marked "NON-SHAT" meaning nonshatterable which is the equivalent of shatterproof.

Color Code: Refer to MIL-STD-101 Military Standard Color Code for Compressed Gas Cylinders and Pipelines for full-color illustrations of cylinder markings and instructions for identification by titles and colors.

Use: Always use cylinders for gas for which marked. Under no circumstances may cylinders be placed in any other service without permission of the Bureau of Ships.

CLASS

CLASS 8120

NAVY STOCK LIST FOR OFFICIAL USE ONLY

(Contid)

COLOR CODING OF CYLINDERS

MIL-STD-101 as applied to compressed gas cylinders provides a common color code for visual warnings to supplement the identification or titles lettered on the cylinders, facilitates the segregation of these cylinders at depots, and is designed to promote greater safety.

The color code establishes, defines, and assigns a color for recognition to each of the following 6 classes of materials:

Class	Standard of Color	Class of Material
а.	Yellow	Flammable materials.
b.	Brown	Toxic and poisonous materials.
с.	Blue	Anesthetics and all liquid chemicals and compounds hazardous to life and property but not normally productive of dangerous quantities of fumes or vapors.
d.	Green	Oxidizing materials which readily furnish oxygen for combustion (except air) and fire producers which react explosively or with the evolution of heat in contact with many other materials.
e.	Gray	All materials, not dangerous in themselves, which are asphyxiating in confined areas or which are generally handled in a dangerous physical state of pressure or temperature.
f.	Red	All materials provided in compressed gas cylinders exclusively for use in fire protection.

COLOR IDENTIFICATION

Type of Gas	Color Ma	rkings			
Type of Gas	A	В	с	Body	
Acetylene	Yellow	Yellow	Yellow	Yellow	
Aerosol Insecticide	Buff	Buff	Buff	Buff	
Air, Oil-pumped	Black	Green	Green	Black	
Air, Water-pumped	Black	Green	Black	Black	
Ammonia	Brown	Yellow	Orange	Orange	
Argon, Oil-pumped	Gray	White	White	Gray	
Argon-Oxygen	Gray	Green	White	Gray	
Argon, Water-pumped	Gray	White	Gray	Gray	
Carbon Dioxide	Gray	Gray	Gray	Gray	
Carbon Dioxide, Fire Extinguisher	Red	Red	Red	Red	
Carboxide	Buff	Blue	Buff	Buff	
Chlorine	Brown	Brown	Brown	Brown	
Ethylene Oxide	Yellow	Bl ue	Buff	Buff	
Freon	Orange	Orange	Orange	Orange	
Helium, Oil-free	Buff	Gray	Gray	Gray	
Helium, Oil-pumped	Gray	Orange	Gray	Gray	
Hydrogen	Yellow	Black	Yellow	Yellow	
Nitrogen, Oil-pumped	Gray	Black	Gray	Gray	
Nitrogen, Water-pumped	Gray	Black	Black	Gray	1
Oxygen	Green	Green	Green	Green	
Oxygen, Aviator's	Green	White	Green	Green	
Oxygen-Nitrogen	Black	White	Green	Green	
Petroleum, Liquefied	Yellow	Orange	Yellow	Yellow	
New Cylinders, No Color markings			1		

MIL-C-11732/1 81 - 9999906 0281164 3 4

MIL-C-11732/1 <u>8 March 1973</u> SUPERSEDING MS39234A 27 January 1969

MILITARY SPECIFICATION SHEET

CYLINDER, COMPRESSED GAS: CHLORINE;

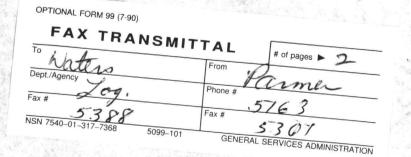
DOT 3A480 OR DOT 3AA480

The complete requirements for procuring the cylinder described herein shall consist of this document and the issue in effect of MIL-C-11732.

This specification is approved for use by all Departments and Agencies of the Department of Defense.

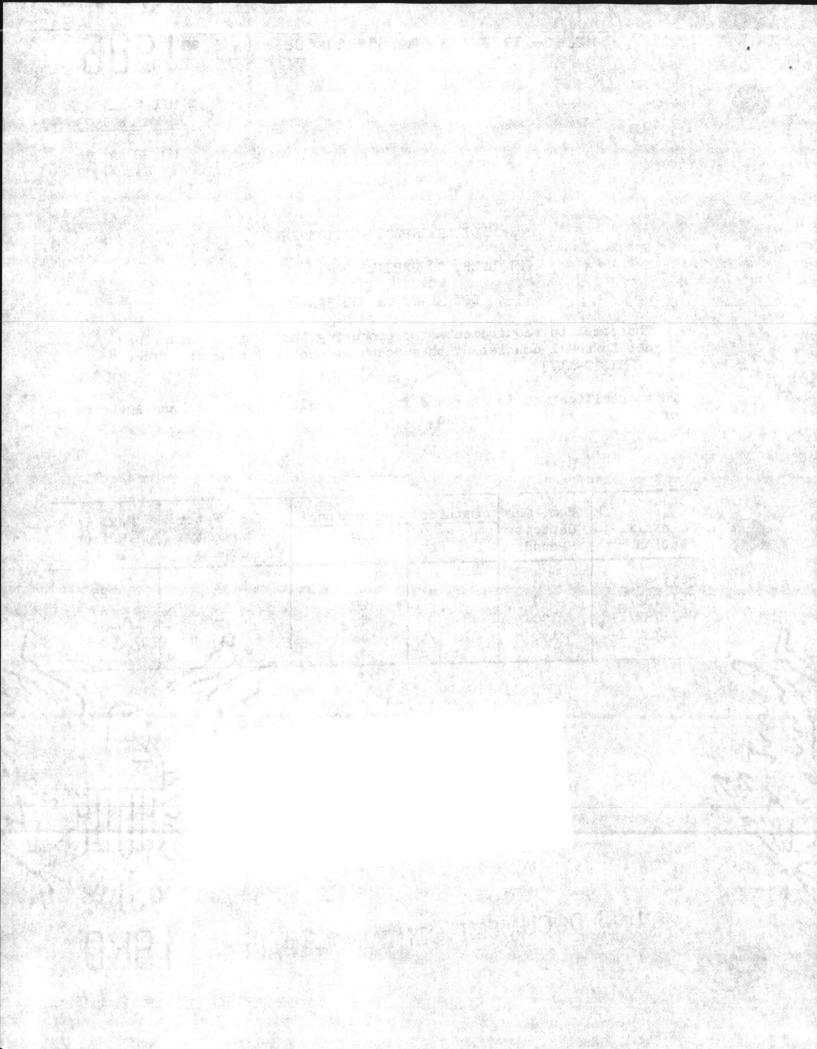
6 7	Nom. Gas	Outside	Dimensions	Min. Water	Max. Tare
Classifi- cation	Capacity Pounds	D	H	Capacity Pounds	Weight Pounds
C-11732/I-1 C-11732/I-2 C-11732/I-3 C-11732/I-4	20 30 100 150	6 6 8-1/2 10-1/4	19 29 48 48	16 24 80 120	25 35 85 120

Table I



THIS DOCUMENT CONTAINS 2 PAGES

FSC 8120



MIL-C-11732/1 81 🔳 9999906 0281164 3 1

MIL-C-11732/1 <u>8 March 1973</u> SUPERSEDING MS39234A 27 January 1969

MILITARY SPECIFICATION SHEET

CYLINDER, COMPRESSED GAS: CHLORINE;

DOT 3A480 OR DOT 3AA480

The complete requirements for procuring the cylinder described herein shall consist of this document and the issue in effect of MIL-C-11732.

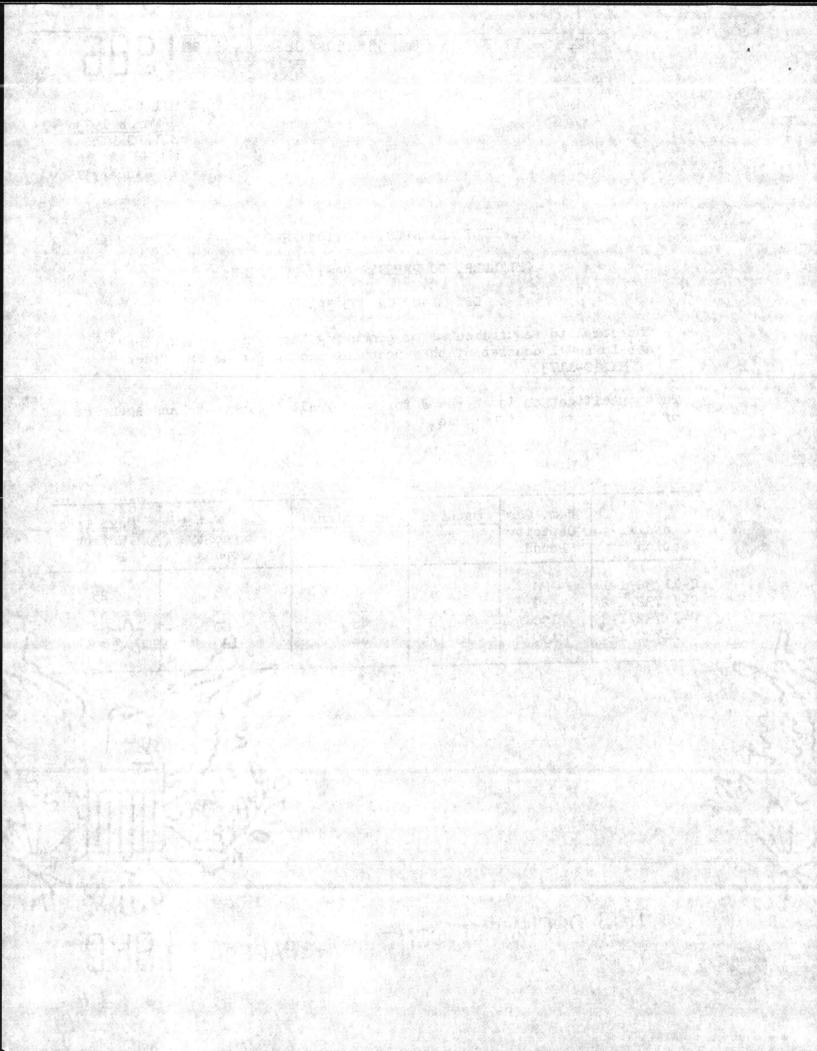
This specification is approved for use by all Departments and Agencies of the Department of Defense.

(1)	Nom. Gas	Outside	Dimensions	Min. Water	Max. Tare
Classifi- cation	Capacity Pounds	D	H	Capacity Pounds	Weight Pounds
C-11732/I-1 C-11732/I-2 C-11732/I-3 C-11732/I-4	20 30 100 150	6 6 8-1/2 10-1/4	19 29 48 48	16 24 80 120	25 35 85 120

Table I

THIS DOCUMENT CONTAINS 2 PAGES

FSC 8120



MIL-C-11732/1 &1 🔳 9999906 0281165 5 |

MIL-C-11732/1

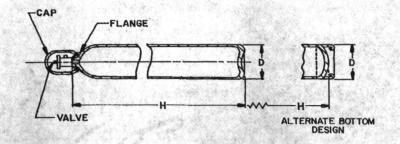


FIGURE I. CYLINDER CONFIGURATION

X-2241A

DESIGN REQUIREMENTS:

1. The cylinder shall be as specified in table I. All dimensions are in inches with tolerances D plus or minus 1/2 inch, H plus or minus 2 inches.

2. Unless otherwise specified in the basic specification, the cylinder shall be supplied with flange, valve and cap in accordance with figure 1.

3. The bottom design shall be bumped back or shall be designed with a footring for upright stability. Footrings when used shall have a minimum of two ventilation holes and two drainage holes equally spaced.

INTENDED USE:

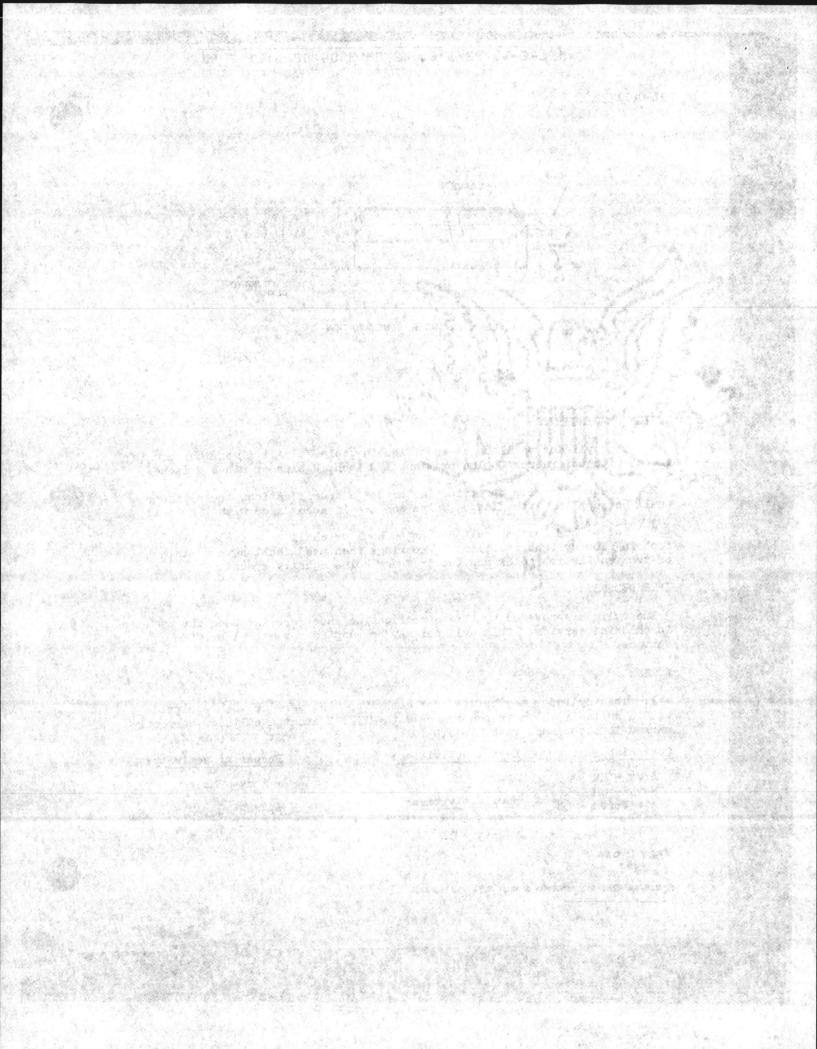
The cylinders covered by this specification sheet are intended for use in chlorine service. This cylinder may be adapted for methyl bromide service.

NOTES :

1. This cylinder may be used for methyl bromide service when equipped with a suitable valve in accordance with MIL-V-2 and the cylinder correctly marked in accordance with MIL-STD-101.

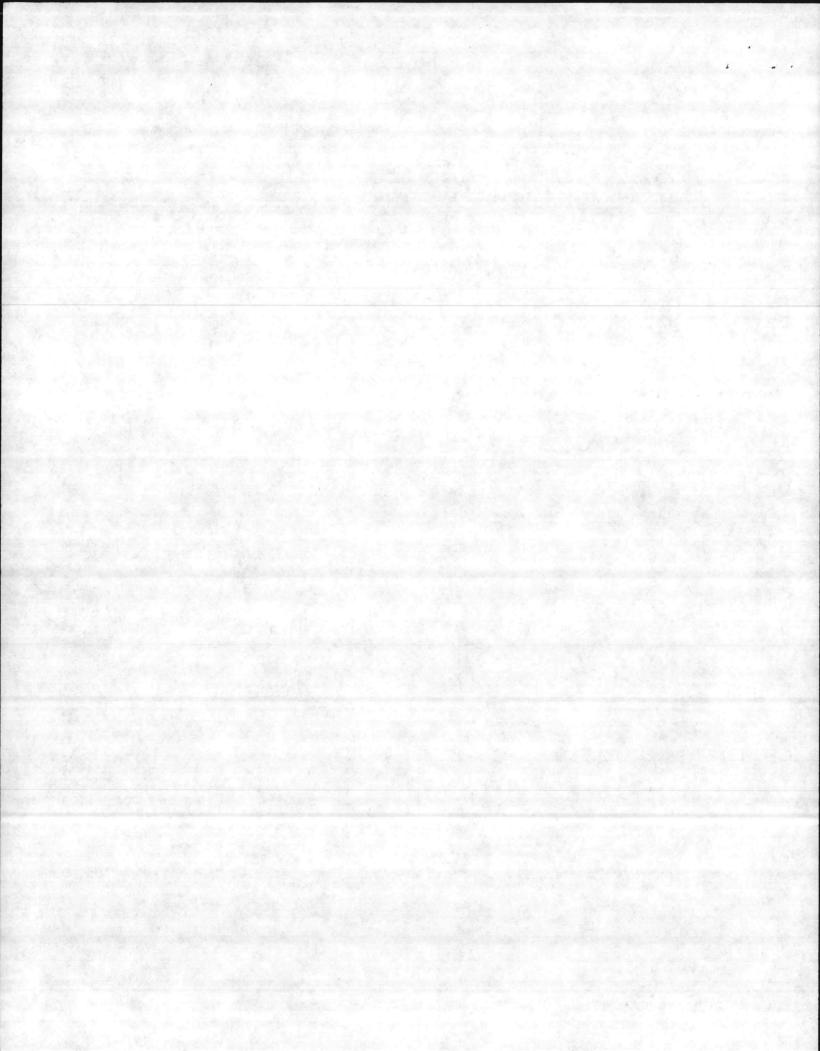
Custodians:	Review activities:	Preparing activity:
Army - ME	Navy - MC	Army - ME
Navy - SH Air Force - 68	User activities:	
	Army - MU	Project No. 8120-0359
The second second	Navy - YD	이 것이 아이는 것 같은 것 같은 것 같이 봐.

Page 2 of



NOTES

6830 01 COO 9251 = FREOD 22 W/ Red Leale detector 30 LB Disposable eyl. 6830 01 106 1659= FREOD 22 in 50 LB proposable cylinder 6830 001061656 = FREON 12 in 50 LB Dispudable cylinder 30 LB DIJP 6830 00 935 9895 - Freen 12 W/ Red Leak 6830 01 000 9260 = Freen 12 Detector 302 Drop Acetylene LOCE CYMC 6830 00 286 5434 = Cylinder IOCECY MC 8120 00 285 4733 = Oxygon 20 CF R Cylinden R 6830 00 564 9035-8120 01 COO 8901-Propano For Forklipt 6830 00 261 7445-Halon - Gas 6830 00 104 2654-8120 00 631 8193-Cylindak Nitruger Glinden 8120 00 985 7275



860-975

683000 J86 S434 KETGLENE 10 CF Cy MC/ 683000 SE4 9035 OXYGEN 20 CF R-STYLE CY 817001 CO0 8901 CYLINDER RTYPE .

812000285 4733 CYLINDEL TO CF MC STYLE)

683000261 7445 PROPANE FOR FURILITS

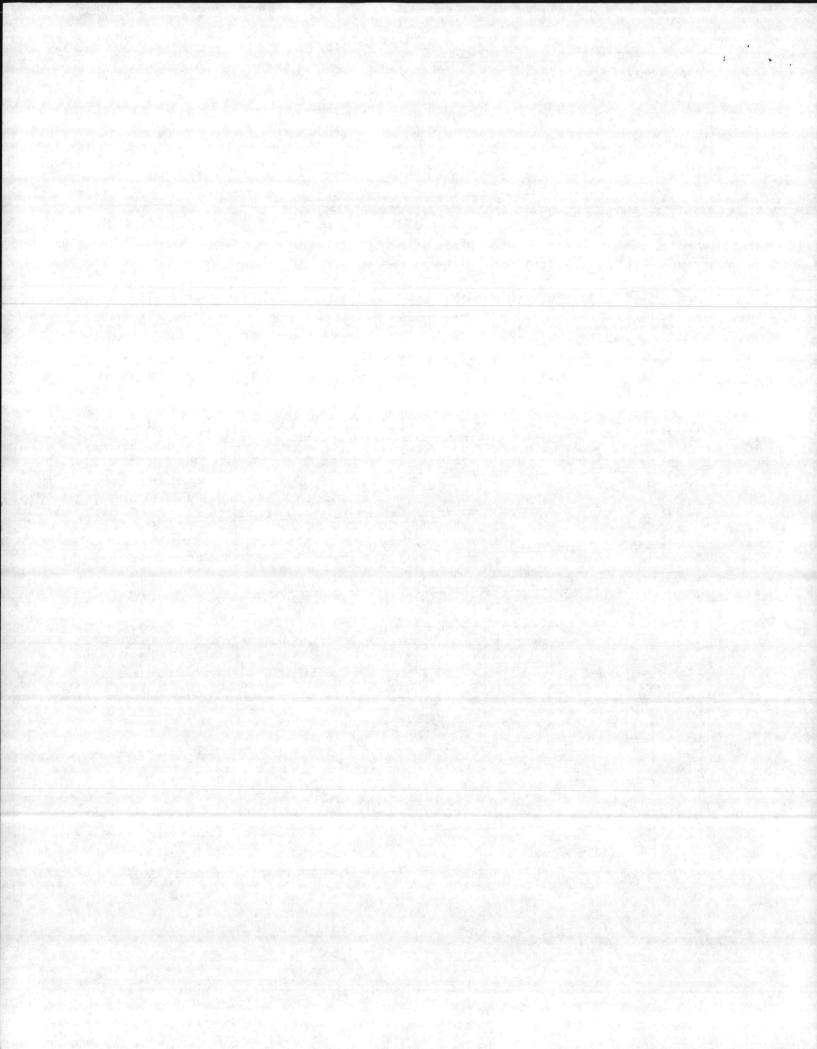
CY	200 CF	6830 00 c00 5400 8120 00 247 9614 8120 00 286 9592	NITROGEN
CF	340 CF	<u>6830 00 CC0 6009</u> 8120 00 680 0153	NITROGEN
LB	100 LB	<u>6830 00 169 0777</u> 8120 00 175 8549	AMMONIA
-CF	197 CF	6830 CJ 169 0779 - <u>8120 03 151 9747</u>	ARCON
LB	150 LB	6830 00 169 0786 8120 00 285 4722	CHLORINE
CY	50 CF	6830 00 169 0804 * 8120 00 178 1602 *	OXYGEN
CF	. 200 CF	6830 00 169 0805 8120 00 151 9758	OXYGEN
CF	225 CF	6830 00 270 8216 8120 00 268 3360	ACETYLENE
CY	110 CF	6330 00 290 4086 × × . \$120 00 285 4762	OXYGEN
CF	40 CF	6830 00 290 4370 8120 00 663 3019	ACETYLENE
LB	44 LB	6830 00 290 4375 8120 00 178 1398	FREON 22
LB	50 LB	0330 C0 290 4377 8120 00 198 1393	FREON 12
СҮ	125 LB.	6830 00 292 0137 8120 00 597 5670	ACETYLENE
LB	25 LB	6330 00 531 8104 K 8120 00 285 4718	FREGN 12
CF	-178 CF 217 CF	6830 00 660 0026 8120 00 244 6981 3 Pia (1	HELIUM
LB	50 LB	6830 00 682 6841 8120 00 151 9749	CAREON DICKIDE
cn	30_25 LB (Disp Qty)	6830 00 935 9896	FREON 22

NITLOGEN (YLINDER 230 CF SIDO60 985 7275

HALON - GIAS CYLINDER

6830 00104 2654

5120 00531 8193



880-925

683000 286 5434 RETALENE TO CF Cy MC/ 683000 SEX 9035 OXYGEN 20 CF R-STYLE CY 8170 01 COO 8901 CYLINDER R. TYPE :

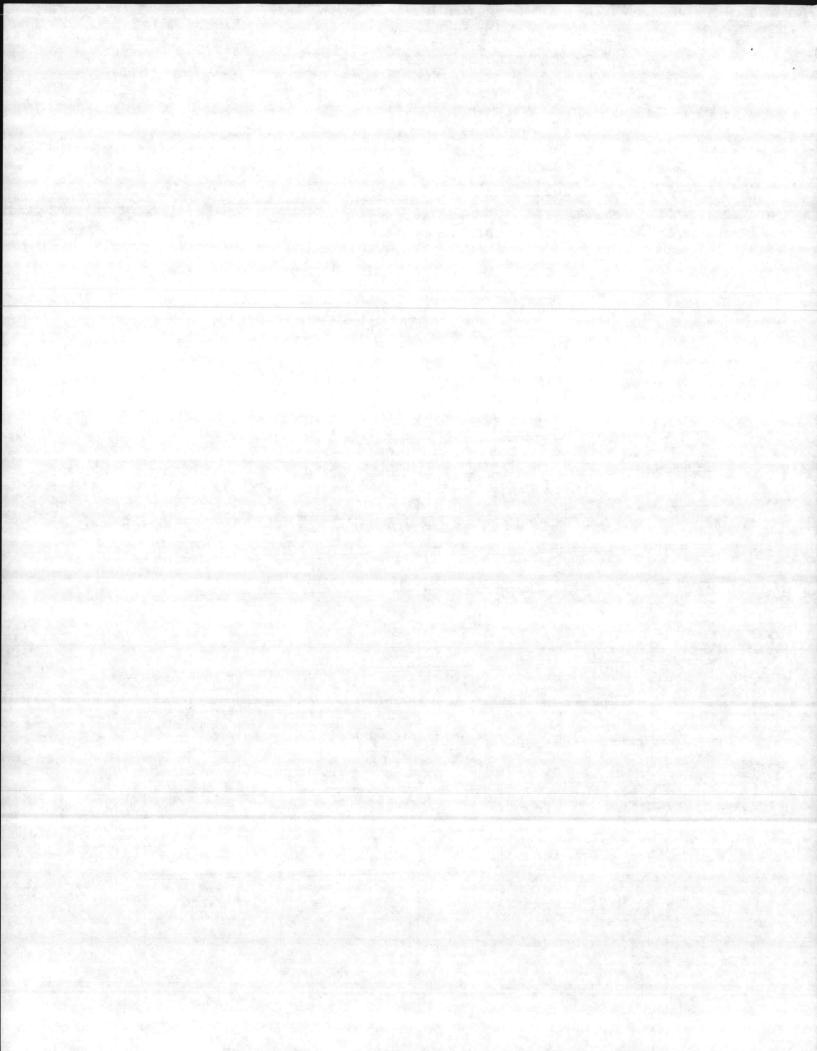
812000285 4733 CYLINDEL ID CF MC STYLE

683000261 7445 PROPANE FOR FORKLIFTS

CY	200 CF	6830 00 c00 5400 8120 00 247 9614 8120 00 286 9592	NITROGEN
CF	340 CF	6830 00 CC0 6009 8120 00 680 0153	NITROGEN
LB	100 LB	6830 00 169 0777 8120 00 175 8549	AMMONIA
-CF	197 CF	6830 00 169 0779 - 8120 00 151 9747	ARCON
LB	150 LB	6830 00 169 0786 8120 00 285 4722	CHLORINE
CY	50 CF	6830 00 169 0804 8120 00 178 1602 *	OXYGEN
CF	. 200 CF	6830 00 169 0805 8120 00 151 9758	OXYGEN
CF	225 CF	6830 00 270 8216 8120 00 268 3360	ACETYLENE
CY	110 CF	6330 00 290 4086 ¥. S120 00 235 4762	OXYGEN
CF	40 CF	6830 CO 290 4370 8120 00 663 3019	ACETYLENE
LB	44 LB	6830 00 290 4375	FREON 22
LE	SO LB	8120 00 178 1598 6330 00 290 4377 8120 00 178 1598	FREON 12
СҮ	125 LB.	6830 00 292 0137 8120 00 597 5670	ACETYLENE
LB	25 LB	€330 00 531 8104 ★ 8120 00 285 4718	FRECN 12
CF	-178 CF 217 CF	6830 00 600 0026 8120 00 244 6981 3 Dig ()	HELIUM
LB	50 LB	6830 00 682 6841 8120 00 151 9749	CARBON DICKHDE
an an	30_25 LB (Disp Qty)	6830 00 935 9896	FREON 22

NITROGEN (YLINDER 230 CF 812060 985 7275

6830 00104 2654 HALON-EIAS CYLINDER 8120 00531 8193



Compressed Gas Cylinder Information

Halon- mono bromotri Fluoromethene 6830-00-543-6623- 150 ebs AACHER (886-164)

XI

OXVGEN, ACETYLENE, MAPP, NITROGEN, HYDROGEN, CARBON DIOXIDE, ARGON, AND ALL OTHER GASES

ge

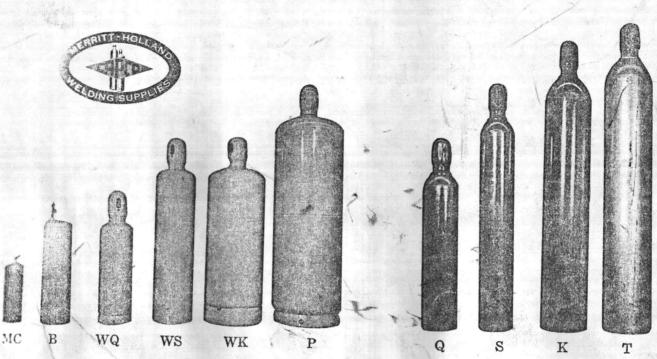
or

n. as

11

3-

11



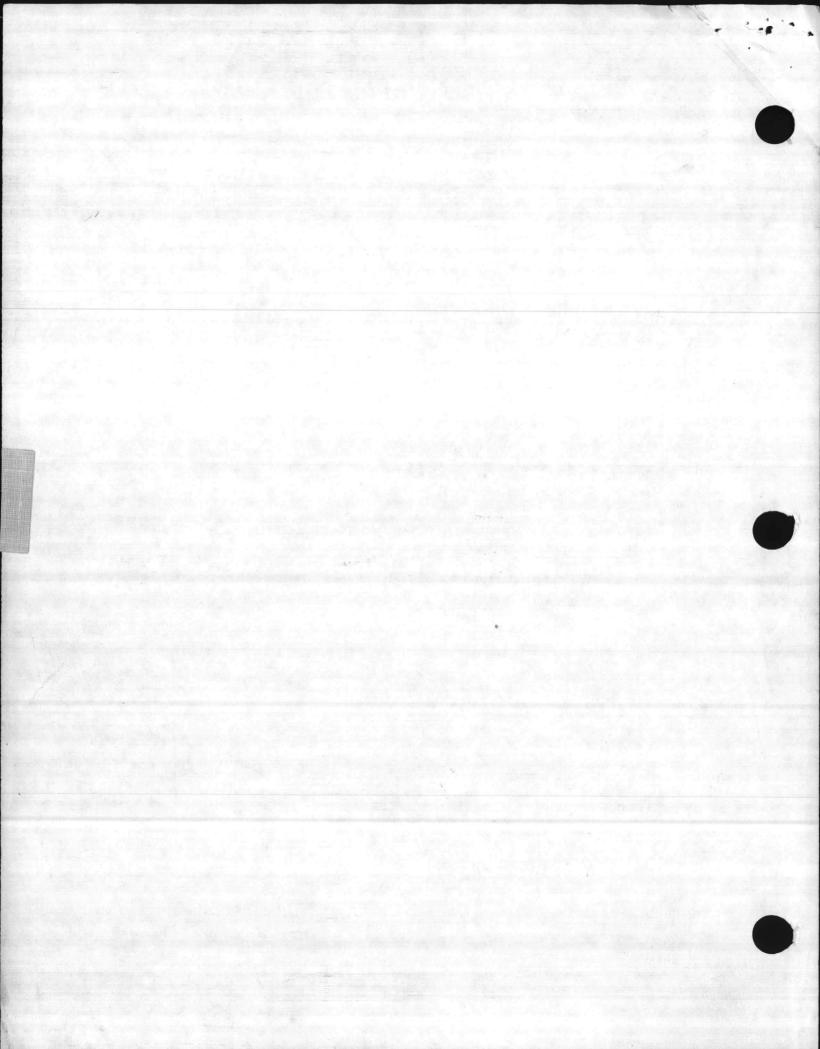
GAS	CYLINDER	CONTENTS	PRESSURE AT 700 F.	HEIGHT	OUTSIDE	APPRO	
		(Cu. Ft.)	(1b. per sq. in.)	INC. CAP (In.)	DIAMETER (In.)	Full (Lb.)	Empti (Lb.)
	WK	250	250	36	12	148	130
in the second	WS	125	250 -	- 36	-9	85	75
ACETYLENE	WQ	60	250	25	7-5/8	55	52
	В	40	250	25	6-1/4	32	29
	MC	10	250	15	4	10	9
MAPP	P	100 lbs.	110	49	13	175	75
HYDROGEN	K ,	191	2000	56	9	149	133
	K	204	2015	56	9	149	133
NITROGEN	S	102	2015	51	7-3/8	90	80
	Q	70	2015	35	7-3/8	70	65
ARGON	Ť	330	2640	60	9-1/4	177	143
	S	150	2200	51	7-3/8	95	80
CARBON DIOXIDE-CO2	K	50 lbs.	835	56	9	168	118
and from a set	K	250	2260	56	9	139	118
OXYGEN	S	125	2260	51	7-3/8	92	80
1	Q	80	2015	35	7-1/2	70	1 P 40 7 9 1 1 1 1 1 1
	R	20	i i contrato de la co		1-1/4	10	65

PRICING POLICY:

We will be pleased to make a price quotation on your gas requirements at any time. Prices are based on customer's monthly and yearly requirements.

DELIVERY POLICY:

Frice quotations are made on a F.O.B. our store, or branch store, basis. There will be no delivery charges, provided delivery can be made by our truck on its regularly scheduled route, unless notified otherwise.



COMPRESSED GASES

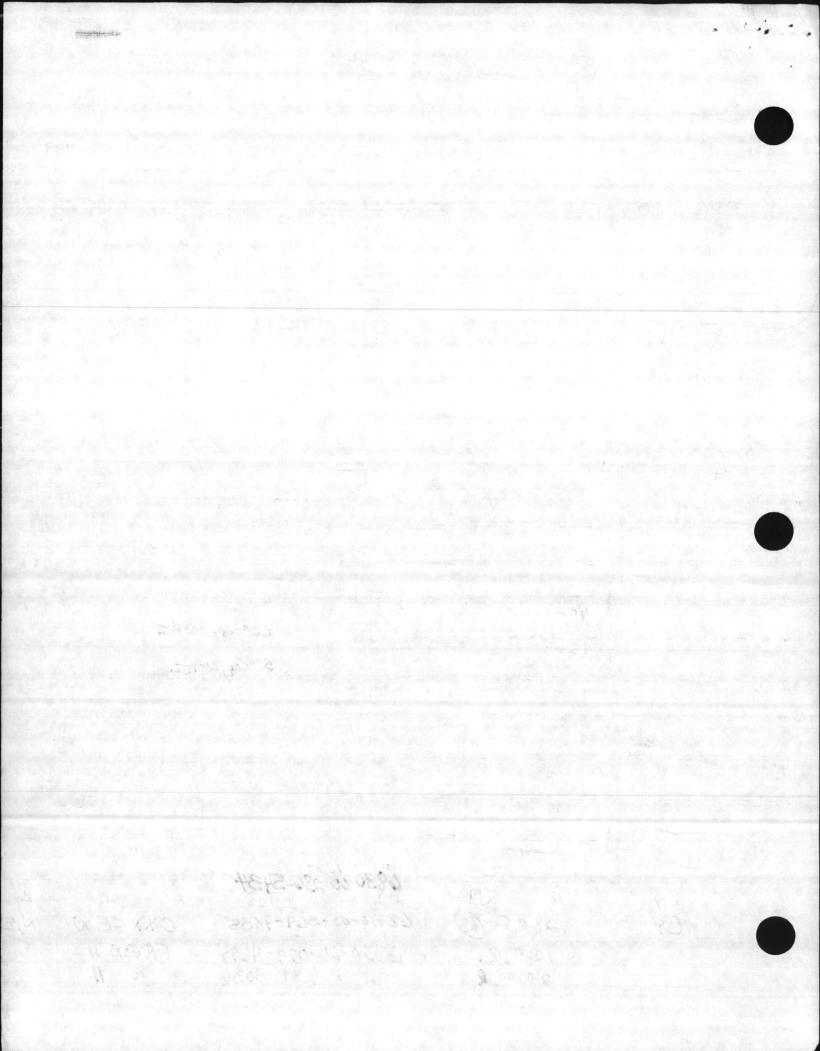
.

ELECON DATE

1.0

PURCHASE ORDER NR

refilling	; and return	to Shop Stores Branch	, DSSC, Marine Corps Base,	Camp Lejeune, NC.
NTITY	U/I	CY SIZE	STOCK NUMBER	NOMENCLATURE
	CY	200 CF	6830 00 c00 5400 8120 00 247 9614 8120 00 286 9592	NITROGEN
	CF	340 CF	6830 00 C00 6009 8120 00 680 0153	NITROGEN
	LB	100 LB	6830 00 169 0777 8120 00 175 8549	AMMONIA
	CF	197 CF	6830 00 169 0779 • 8120 00 151 9747	ARCON
	LB	150 LB	6830 00 169 0786 8120 00 285 4722	CHLORINE
	СҮ	50 CF	6830 00 169 0804 8120 00 178 1602	OXYGEN
	CF	. 200 CF	6830 00 169 0805 8120 00 151 9758	OXYGEN
	CF	225 CF	6830 00 270 8216 8120 00 268 3360	ACETYLENE
	СҮ	110 CF	6830 00 290 4086 8120 00 285 4762	OXYGEN
	CF	40 CF B	6830 00 290 4370 8120 00 663 3019	ACETYLENE
	LB	4044 LB	6830 00 290 4375 8120 00 178 1398 50 # Cap.	FREON 22
	LB	45-50 LB	6830 00 290 4377 8120 00 178 1598 50#Cap, 3	
	СҮ	125 LB	6830 00 292 0137 8120 00 597 5670	ACETYLENE
an a	LB	25 LB	6830 00 531 8104 8120 00 285 4718	FREON 12
	CF	178 CF	6830 00 660 0026 8120 00 244 6981	HELIUM
	LB	50 LB	6830 00 682 6841 8120 00 151 9749	CARBON DIOXIDE
	CN	25 LB 30# (Disp Qty)50#	6830 00 935 9896	FREON 22
5 a.a	CY.	IDCF (mc)	8120-20-285-4733	ACETYLENE N
	CY	20CER	6830-00-564-9035	OXYGEN
CRIVED BY	C7	100#DR.	683000-079-4694	



NSN	DESCRIPTION	CYLINDERS OR OTHER CONTAINERS ARE CONT. GOVT. OWNED OWNED	UNIT	ESTIMATED ANNUAL REQUIREMENTS	CURRENT PRICE*	DELIVERY TIME NORMALLY REQUIRED DAYS
6830-00 146-8000	SULPHUR HEXAFLUORIDE Technical Grade, BB-S-1419 dated 6/29/70, in 8.3 lb. cylinders		CYL.			
6830-00 882-1794	SULPHUR HEXAFLUORIDE Technical Grade, BB-S-1419 dated 6/29/70, in 115 lb. cylinders		CYL.			

*Special Requirements:

* Current Price Data is imperative if your requirements are not now covered by FSS contract.

۰.

(Signature) (Title) , l (Date)

MAIL ONE COPY TO:

General Services Administration. QFSS. Procurement Division Attn: Kathy Garrett (7FCO-K) 819 Taylor Street Fort Worth, Texas 76102



· · · · · ·

FSC 68, PART III, SECTION F

SULPHUR HEXAFLUORIDE

Estimated Requirements for Contract Period 12/1/84 thru 11/30/85

.

PLEASE COMPLETE ALL QUESTIONS BELOW:

1. Name of Ordering Office:

Address:

2. Complete Delivery Address: _____

3. Contact for Information:

(Name)

(Title)

٠.

(Telephone)* *Indicate if FTS or Commercial Number DO NOT USE AUTOVON.

4. Do you currently have an existing local contract () yes () no

If yes, what is the expiration date? _____

Name and address of your current source of supply:_____

5. To assist us in developing additional sources, please list the names and addresses of any other known suppliers:



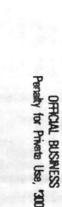
FSC 68, PART III, Sections E & F Class 6830 Refrigerant Fluorocarbons and Sulfur Hexafluoride December 1, 1983 -November 30, 1984

ISSUED: MARCH 16, 1984



07SC 6806

OFFICE OF FEDERAL SUPPLY AND ST 1/ICES

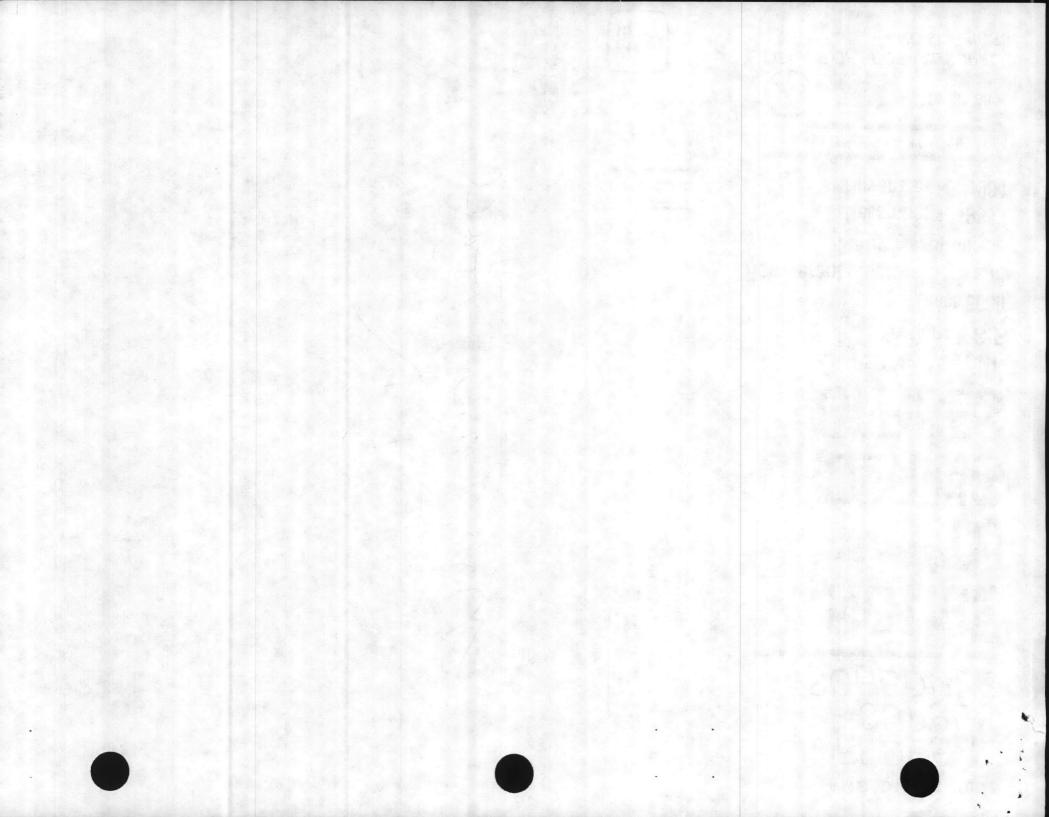


GENERAL SERVICES ADMINISTRATION Bidg 41, Deriver Federal Center

(BBRC)

10

8



NOTICE TO ORDERING OFFICES

JERAL SUPPLY SCHEDULE FSC 68, PART 111, SECTIONS E & F, COVERING CHEMICAL AND CHEMICAL PRODUCTS, REFRIGERANT FLUOROCARBONS AND SULFUR IEXAFLUORIDE IS AMENDED AS FOLLOWS: CONTRACT NUMBER GS07S10620 IS CANCELLED IN ITS. ENTIRETY. AGENCIES ARE ADVISED TO NOTIFY GSA FOR NSTRUCTIONS BEFORE PROCURING ON THE OPEN MARKET.

CONTRACT NOS. GS07S10578, GS07S10588, GS07S10619 and GS07S10594 ARE MODIFIED TO INCLUDE THE FOLLOWING CLAUSE:

1. DELIVERY OF EMPTY CYLINDERS TO FILLING PLANTS:

1. <u>Cost of Delivery</u>: Delivery of empty cylinders from points within a delivery zone (Region) to the contractor's filling plant for that Region shall be at the expense of the contractor. Ordering activities will assemble and ship cylinders to contractor's plant via "Collect" commercial bill of lading. Where carload shipments are involved, cylinders will be loaded on the cars by the Government.

2. <u>Shipping Documents</u>: When Government-owned cylinders are shipped to the contractor the shipping document will reference or be accompanied by the purchase order for filling the cylinders. When contractor-owned cylinders are returned to the contractor, the shipping document, accompanying letter, or other appropriate document will show the address to which refund of deposits should be sent. Bidder is requested to indicate ordering address, shipping address, and method of transportation he desires to use for each zone. (Attach separate sheet if necessary.)

	AGUE ARELEDO TO.	SHIP CYLINDERS TO:
ZONE	SEND ORDERS TO:	SHIF CILINDERS IV.

CONTRACT NO. GS07S10594 IS MODIFIED AS FOLLOWS:

1. The contractor may substitute a valve with spring loaded safety relief devices (Superior Valve Co. no. 1031) for the fusible plug type valve (Superior Valve Co. no. 1210 and no. 1205). This substitution is required to comply with Department of Transportation Regulations, Title 49 Code of Federal Regulations and Compressed Gas Association Pamphlet S-1.1. NOTE: MILITARY SPECIFICATION MIL-V-2D will be revised.

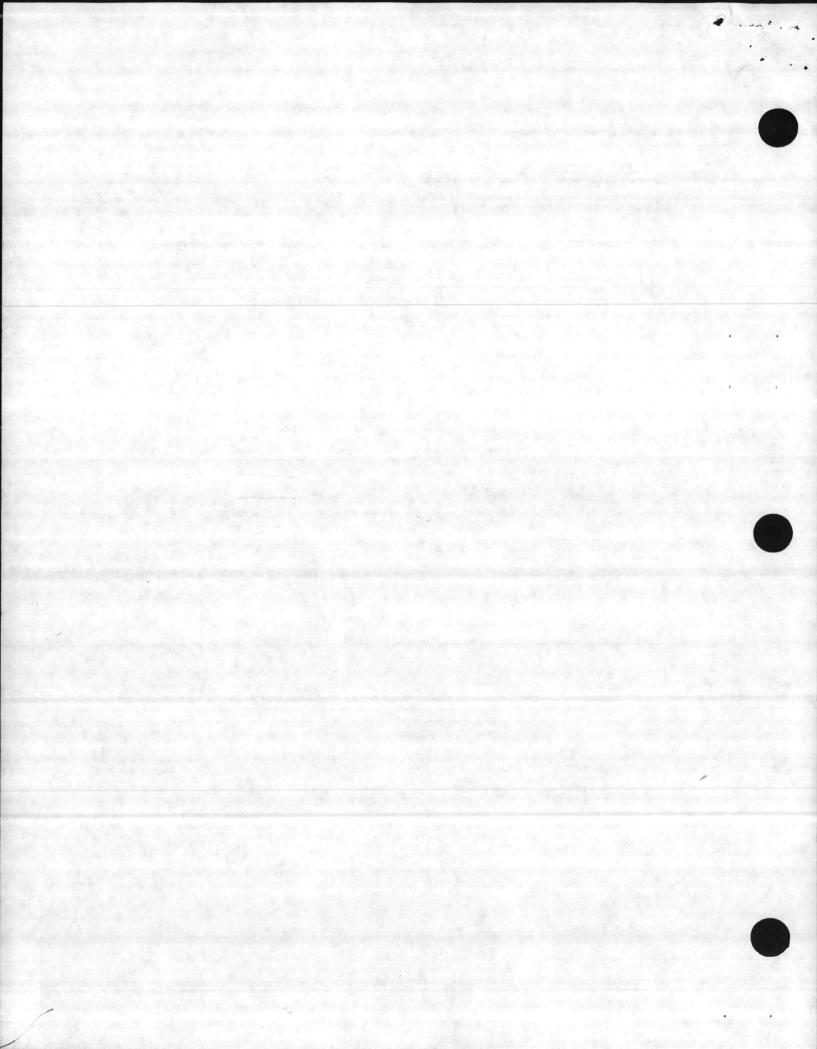
2. The filling weights for the following national stock numbers are reduced as indicated:

NSN	OLD FILL WEIGHT	NEW FILL WEIGHT
6830-00-290-4377	(Refrigerant, type 12) 50 pounds	45 pounds
6830-00-290-4375	(Refrigerant, type 22) 44 pounds	40 pounds

The reduced fill weights are established to provide an adequate margin of safety.

PAGE 9, PARAGRAPH M ENTITLED SPECIFICATIONS IS AMENDED TO DELETE THE HEADING, EXCEPTIONS TO FEDERAL SPECIFICATION BB-F-1421B, DATED 3-5-82.

THE SPECIFICATION CITED FOR REFRIGERANT GASES SHOULD READ FEDERAL SPECIFICATION BB-F-1421B, DATED 3-5-82 IN LIEU OF FEDERAL SPECIFICATION BB-F-1421A, DATED 6-21-76 AND AMENDMENT 1, DATED 11-17-76. THIS REVISION IS APPLICABLE TO REFERENCES ON PAGE 10 AND 17 OF ITEM DESCRIPTION.



TINE

R 101444Z DCT 84

FM CMC WASHINGTON DC

INFO AIG FOURDNETWO CG FMFLANT HQBN HQMC ARLINGTON VA AIG FOURDNEEIGHT CG FMFPAC

R 0417302 DCT 84

FM HQ AFLC WRIGHT PATTERSON AFB OH//DSTP//

TO AIG 10045

INFU DCSC COLUMBUS DH//DCSC-TQ//

UNCLAS

SUBJ: NEW PROPER SHIPPING NAME IPSN) FOR CARBON DIOXIDE, LIQUIFIED THE PROPER SHIPPING NAME AND UN NUMBER "CARBON DIOXIDE, LIQUIFIED-UN 2187" HAS BEEN CHANGED TO "CARBON DIOXIDE-UN 1013." THIS NEW PSN AND UN NUMBER ARE RECOGNIZED FOR MILITARY AIR TRANSPORTATION OF THE COMPRESSED GAS.



BLDG(2)...INFD FOR CG MCB CAMP LEJEUNE(6) BCDS(1) BSDD(1) DSSc(1) TRNG(1) 17021/ 2/0387

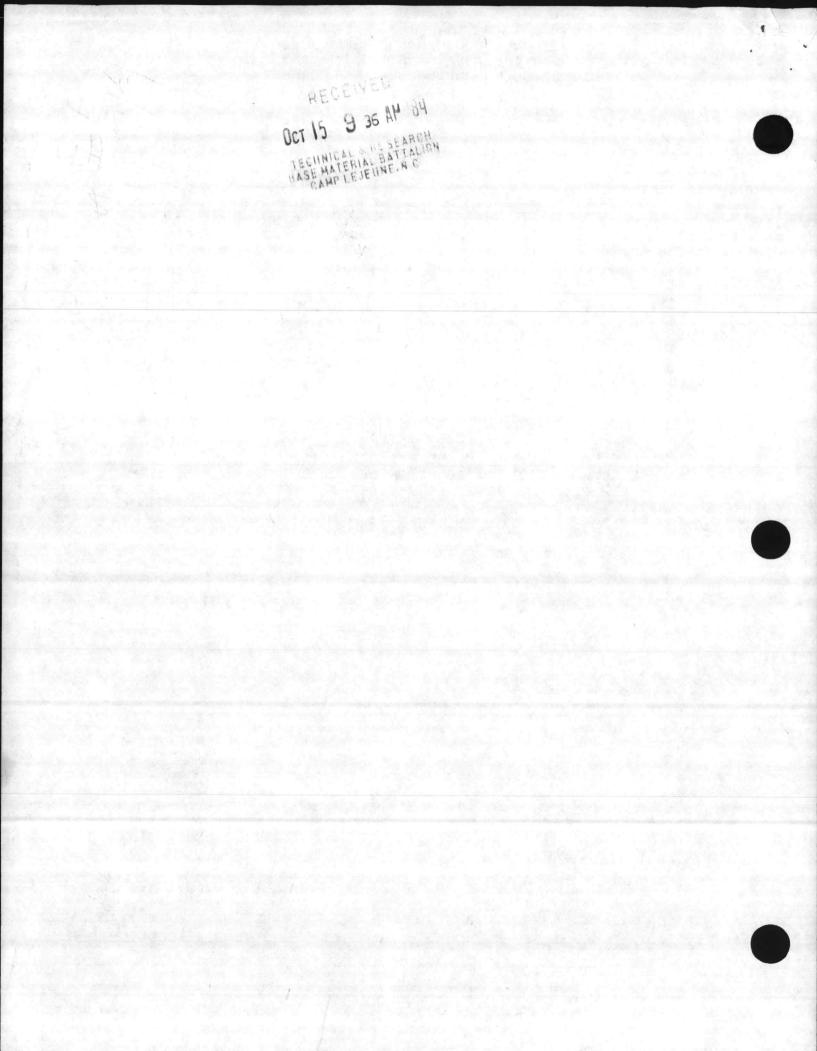
A RAY BALLER

RTD:000-000/CDPIES:0006

160363/286 AUIA00648

1 DF 1 MATA0182 286/03:57Z

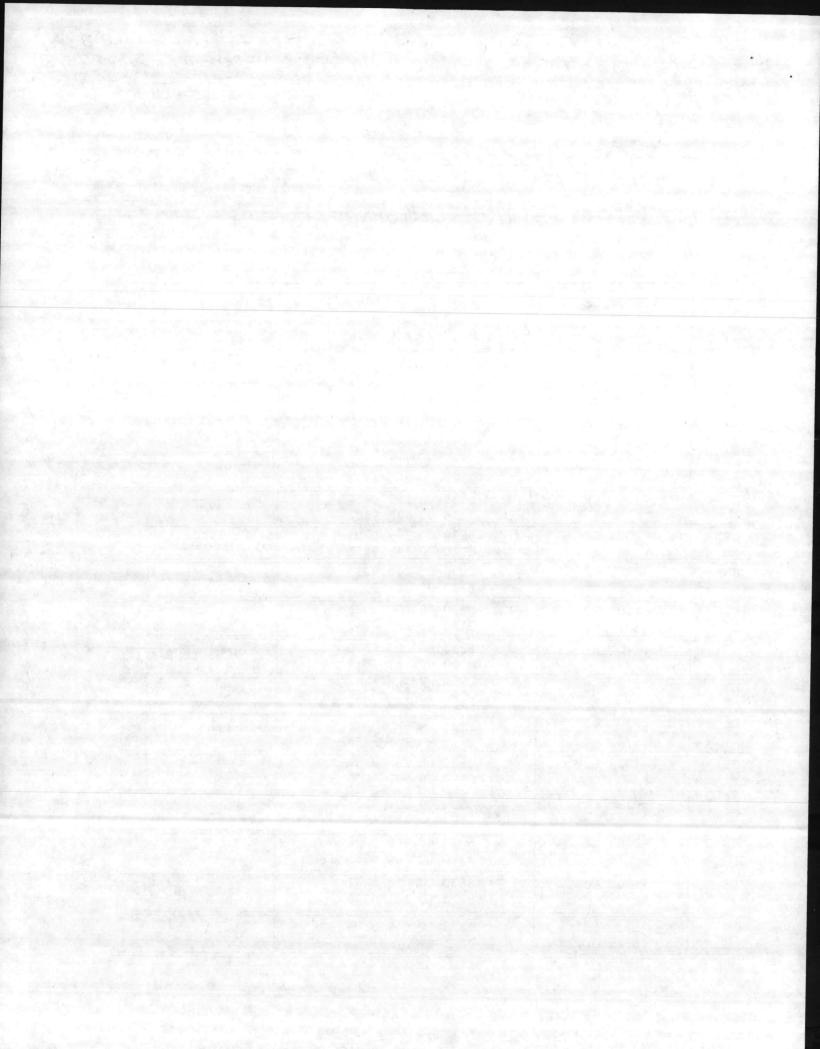
041730Z DCT 84 HQ AFLC WRIGHT



Pos L.	683000 683000 683000 683000 683000	Coo 9251 FRONZZ W/RED LE 9359895 FRON 12 W/REDLE COU 9260 FRON 12 W/REDLE 285 4733 CYLINDER 10C 286 5434 RETALENE 10C 0564 9035 OXYGEN 2 COO 8901 CYLINDER R TY	AK DETECTION SOL AK DETECTION 30 F MC STYLE CF Cy MC	LB DIS. LB DIS. LB PIS
30-925	68300	COO 8901 CYLINDER RT	OCFR-STYLE	- cy .
	683000	261 7445 PROPANE FO	R FORKLIFTS	
7) ·			,
CY	200 CF	6830 00 c00 5400 8120 00 247 9614 8120 00 286 9592	NITROGEN	
CF	340 CF	<u>6830 00 CC0 6009</u> 8120 00 680 0153	NITROGEN	
LB	100 LB	<u>6830 00 169 0777</u> 8120 00 175 8549	AMMONIA	
CF	197 CF	6830 CJ 169 0779 · 8120 00 151 9747	ARCON	
LB	150 LB	6830 00 169 0786 8120 00 285 4722	CHLORINE	
CY	50 CF	6830 00 169 0804 * 8120 00 178 1602	OXYGEN	
CF	200 CF	6830 00 169 0805 8120 00 151 9758	OXYGEN	
CF	225 CF	6830 00 270 8216 8120 00 268 3360	ACETYLENE	
CY	110 CF	6830 00 290 4086 ¥ ×. 8120 00 285 4762	OXYGEN	
CF	40.7.CF	6830 00 290 4370 - 8120 00 663 3019	ACETYLENE	
LB	44 LB	6830 00 290 4375 8120 00 178 1598 ★	FREON 22	
LB	50 LB	6330 C0 290 4377 8120 00 178 1598 ¥	FREON 12	
CY	125 LB	6830 00 292 0137	ACETYLENE	
LB	25 LB	8120 C0 597 5670 6330 00 531 8104	FRECN 12 .	
CF	-178 CF	€ 8120 00 285 4718 6830 00 600 0026		
	ZITCF	8120 00 244 6981 3 212 1	HELIUM	~
LB	50 LB	6830 00 682 6841 8120 00 151 9749	CAREON DICKIDE	X
cr	30_25 LB (Disp Qty)	6830 00 935 9896	FREON 22	

NITROGEN CYLINDER 230

812000 985 717



BB0-925

683000286 5434 KETGLENE 10 CF Cy MC 1 (683000564 9035 OXYGEN 20 CF R-STYLE CY L) (812001 CO0 8901 CYLINDER R TYPE: *

* (23000 lob

1656

FREen

- 4

ìi

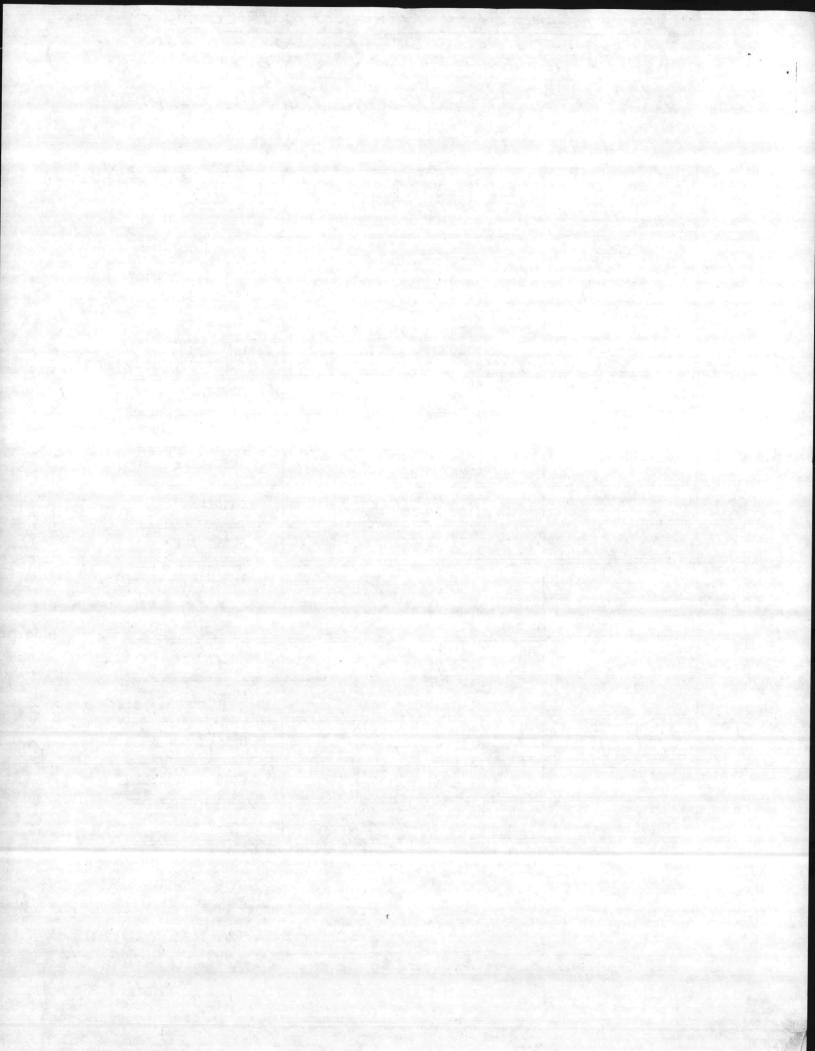
SOLA

683000 106

683000261 7445 PROPANE FOR FURKLIFTS

CY	200	CF	i i	6830 00 c00 5400 8120 00 247 9614	NITROGEN
				8120 00 286 9592	
CF	340	CF		6830 00 CCO 6009 8120 00 680 0153	NITROGEN
LB	100	LB		6830 00 169 0777 8120 00 175 8549	AMMONIA
¢F	197	CF		6830 0J 169 0779 · 8120 00 151 9747	ARCON
LB	150	LB		6830 00 169 0786 8120 00 285 4722	CHLORINE
СҮ	50	CF		6830 00 169 0804 8120 00 178 1602	OXYGEN
CF	200	CF		6830 00 169 0805 8120 00 151 9758	OXYGEN
CF	225	CF	-	6830 00 270 8216 8120 00 268 3360	ACETYLENE
CY	110	CF		6330 00 290 4086 X. S120 00 285 4762	OXYGEN
CF	40	CF		6830 00 290 4370 - 8120 00 663 3019	ACETYLENE
LB	44	LB		6830 00 290 4375 8120 00 178 1398 *	FREON 22
LB	50	LB		6330 CO 290 4377 8120 OO 178 1598 ¥	FREON 12
CY	125	LB	Catego	6830 00 292 0137 8120 00 597 5670	ACETY LENE
LB	25	LB	K	6330 00 531 8104 8120 00 285 4718	FREON 12 .
CF	-178-2170			6830 00 660 0026 8120 00 244 6981 3 Dia (1	HELIUM
LB	50	LB		6830 00 682 6841 8120 00 151 9749	CAREON DICKIDE
n	3025 (Disp			6830 00 935 9896	FREON 22

NITROGEN (YLINDER 230 CF 812000 985 7275 HALON-GAS 6830 00 104 2654 CYLINDER 8120 00531 8193



ging talah	1100 1	15 4733 Cylinder 10 CF	CF Cy MC/	
625	6830000	86 5433 CYLINDER 10 CF 86 5434 RETYLENE 100 64 9035 OXYGEN 20 00 8901 CYLINDER R TYP	CFR-STYC	+ cy
3	\$170 01 00	DO 8901 CYLINDER KIYT	E *	an a
	68300021	61 7445. PROPANE FOR	FORKLIFT.	3
¥.				
		1		- \
CY	200 CF	6830 00 000 5400	NITROGEN	
1	U	8120 00 247 9614 8120 00 286 9592	NIIKOJEN -	J
CF	340 CF	6830 00 000 6009	NITROGEN	
LB	100 LB	8120 00 680 0153 , 6830 00 169 0777	AMMONIA	
		8120 00 175 8549		-
CF	197 CF	6830 00 169 0779 · 8120 00 151 9747	ARCON	-
LB	150 LB	6830 00 169 0786 8120 00 285 4722	CHLORINE	
CY	50 CF .	6830 00 169 0804 *	OXYGEN	
	The state of the state	8120 00 178 1602 6830 00 169 0805		=
CF	200 CF	8120 00 151 9758	OXYGEN	
CF 💮	225 CF	6830 00 270 8216 8120 00 268 3360	ACETYLENE	
CY	110 CF	6830 00 290 4086 × ×.	OXYGEN	
CY		8120 00 285 4762 6830 00 290 4370 -		=
CF	246 7 CF	8120 00 663 3019	ACETYLENE	
LB	44 LB	6830 00 290 4375 8120 00 178 1598 ★	FRECN 22	
LB	50 LB	6830 00 290 4377	FREON 12	
		8120 00 178 1598 *		-
CY	125 LB -	6830 00 292 0137 8120 00 597 5670	ACETY LENE	
LB	25 LB	6830 00 531 8104	FREON 12	1.4
-	1.70 -07	₹ 8120 00 285 4718 6830 00 660 0026	HELIUM	-
CF	2178 CF	8120 00 244 6981 3 24	TELION	
LB	50 LB	6830 00 682 6841 8120 00 151 9749	CAREON DICKE	ĐE
No. of Contraction of Contraction	30,25 LB	6830 00 935 9896	FREON 22	

NITROGEN CYLINDER 230 CF 812000 985 7275

