2. DATE Y. COMPONENT FY 19 89 MILITARY CONSTRUCTION PROJECT DATA 15 Aug 85 MARINE CORPS 3. INSTALLATION AND LOCATION REFUSE BURNING SUPPLEMENTAL MARINE CORPS BASE STEAM PLANT CAMP LEJEUNE, NORTH CAROLINA 28542 8 PROJECT COST (\$000) 7. PROJECT NUMBER 5. PROGRAM ELEMENT . 6. CATEGORY CODE 13,400 P-822 821-09

ITEM	U/M	QUANTITY	COST	(\$000)
REFUSE FIRED STEAM PLANT BUILDING (2; 30,000 lb/hr Boilers) BUILT-IN EQUIPMENT SUPPORTING FACILITIES SPECIAL CONSTRUCTION FEATURES UTILITY CONNECTIONS SITE IMPROVEMENTS POLLUTION ABATEMENT SUBTOTAL CONTINGENCY (10%) TOTAL CONTRACT COST SUPERVISION, INSPECTION & OVERHEAD (5.5%) TOTAL REQUEST EQUIPMENT PROVIDED FROM OTHER APPROPRIATIONS TOTAL REQUEST ROUNDED				9,766 (7,991) (1,775) 1,725 (225) (500) (250) (750) 11,491 1,149 12,640 695 13,335 124 13,400

10. DESCRIPTION OF PROPOSED CONSTRUCTION

Construct a Refuse Burning Supplemental Steam Plant of reinforced masonry walls, structural steel framing, reinforced concrete floor slabs and pile foundation. Interior support systems to include 2;30,000 LB/HR boilers, overhead bridge cranes, refuse charging system, ash conveyors, electrostatic precipitators, related mechanical systems, fire protection etc. Provide site improvements, paved access roads, supporting utilities, security fencing, security lighting, telephones and telephone switching equipment, and pollution abatement.

11. REQUIREMENTS:

PROJECT: This Steam Plant will provide corrective measures for relieving the existing and potential Pollution Abatement problems associated with landfill operations. It will prolong the life of existing landfills and improve management techniques and controls. It provides a Refuse Burning Supplemental Steam Plant for Camp Geiger and MCAS (H) New River. REQUIREMENT: Utilization of solid waste from Marine Corps Base, Camp Lejeune, NC, and MCAS Cherry Point will eliminate costly expansion of facility landfills and/or procurement of new sites. This Plant will reduce oil requirements for steam generation at Camp Geiger, and Marine Corps Air Station, New River.

CURERNT SITUATION: Current landfill operations at Marine Corps Base, Camp Lejeune, NC and MCAS Cherry Point will require extensive improvements to contain estimated increases in solid waste disposal. Existing landfills

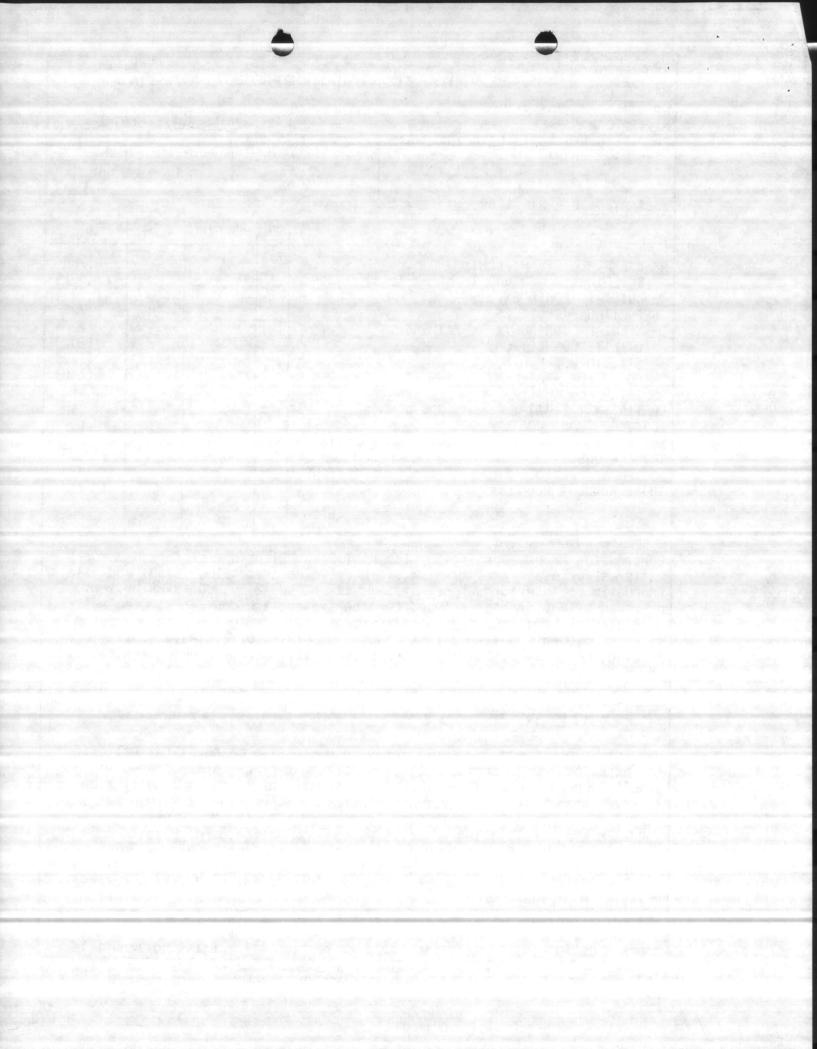
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PREVIOUS EDITIONS MAY BE USED INTERNALLY

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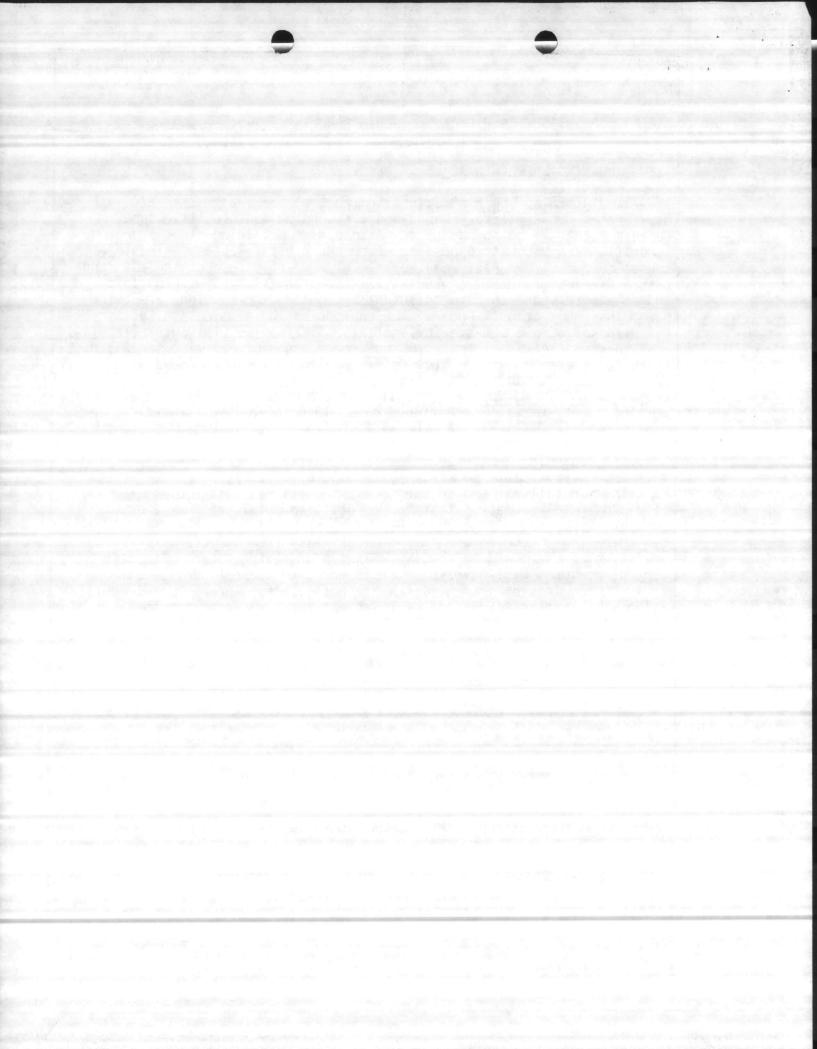


1. COMPONENT	FY 19 89 MILITARY CONSTRUCTION PROJECT DATA	15 Aug 85
MARINE CORPS		10 7.49 00
3. INSTALLATION		
MARINE CORPS	BASE, CAMP LEJEUNE, NORTH CAROLINA 28542	
4. PROJECT TITLE	[2] [2] [2] [2] [2] [2] [2] [2] [2] [2]	R22

11. REQUIREMENTS: Current Situation (cont'd) used by the local military bases and surrounding municipalities are rapidly being filled to capacity. Attempts at obtaining other approved landfills have met with opposition from the public. Sites available either cannot meet environmental requirements or are infeasible due to cost and distances from prospective users. Existing landfills have been monitored and some were found to have pollutants. Constant corrections are being made. This project will enhance the environment by eliminating further need for disposal of solid waste in landfills. It further will enable landfill operators to tighten controls in the proper usage of existing landfills. Steam is generated using costly fossil fuel with the present value cost for 25 years operation of \$86.5 million dollars. IMPACT IF NOT PROVIDED: A feasibility study titled "Solid Waste and Wood Burning and Co-Generation Options" dated 19 October 1982, projected that the current landfill at MCAS Cherry Point would be exhausted by the year 1992. It assumed that U. S. Forest land (Croatan Forest) would be utilized beginning that year. The "Solid Waste Management Master Plans" for MCAS Cherry Point and MCB Camp Lejeune dated 1977, revealed the present existing landfill at Camp Lejeune has an additional suitable adjacent area of approximately 20 acres that can be utilized until the year 2000. However, impermeable liners are necessary to prevent leachate from further contaminating ground water. A system of wells are monitoring ground water quality at present and corrective measures are being taken. Stricter control measures will have to be implemented to present additional contamination. This project will make it possible for the current landfills

at both activities to dispose of inert and oversize waste for the life of

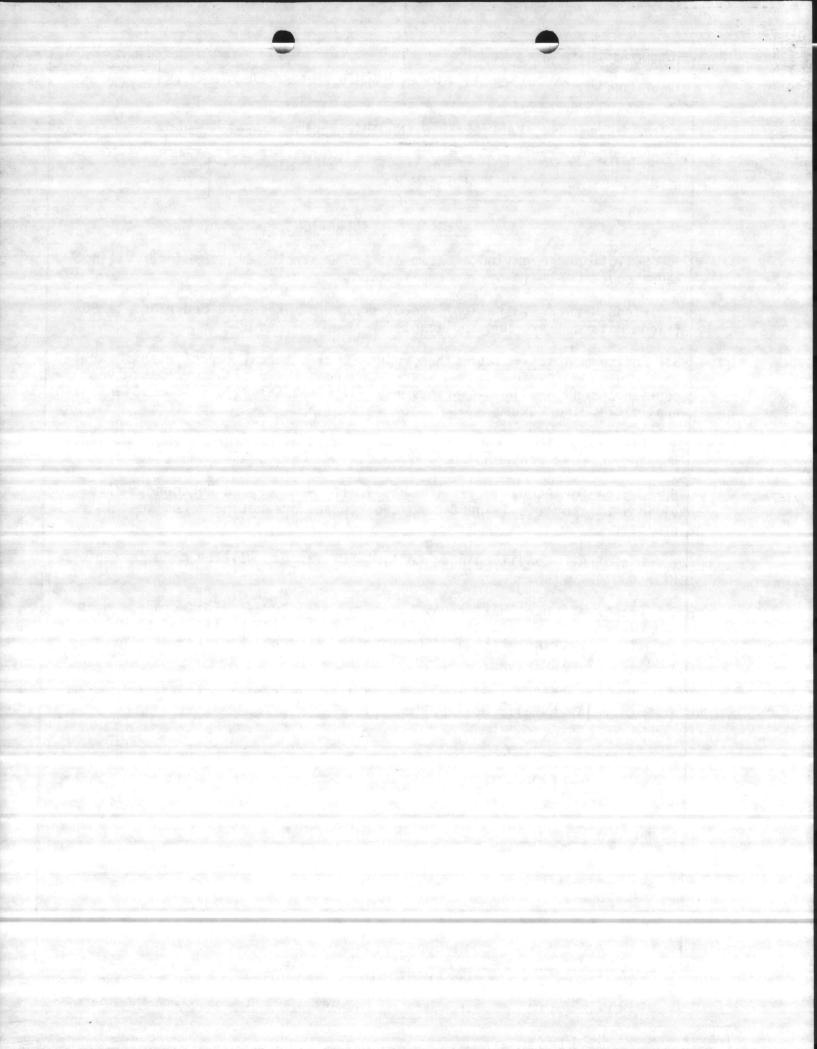
the project, based on 25 years.



MARINE CORPS	FY 19 89 MILITARY CONSTRUCTION PROJECT D	ATA 15 Aug 85
MARINE CORPS	BASE, CAMP LEJEUNE, NORTH CAROLINA 28542	
A. PROJECT TITLE REFUSE BURNI	NG SUPPLEMENTAL STEAM PLANT	5. PROJECT NUMBER

SPECIAL CONSIDERATIONS

- 1. Pollution Prevention, Abatement, and Control: This project will not cause additional air or water pollution.
- 2. Flood Hazard Evaluation: Requirements of Executive Order No. 11296 (Flood Hazards) are not applicable.
- 3. Environmental Impact: The project Environmental Impact Assessment has been made, reviewed, and where required, the design concepts give consideration to eliminating adverse environmental effects consistent with applicable directives.
- 4. Fallout Shelter Construction: Fallout shelter protection is not incorporated in this project.
- 5. Design for Accessibility of Physically Handicapped Personnel: Provisions for physically handicapped personnel are not required in this project.
- 6. Use of Air Conditioning: Ceiling "U" factors will be made to conform WITH DOD 4270.1-M.
- 7. Preservation of Historical Sites and Structures: This project does not directly or indirectly affect a district, site, building, structure, object, or setting which is listed in the National Register or otherwise possesses a significant quality of American history.
- 8. "New Start" Criteria for Commercial or Industrial Activities Program (OMB Circular A-76): Not applicable.



COMPONENT

FY 1989 MILITARY CONSTRUCTION PROJECT DATA

MARINE CORPS

15 Aug 85

3 INSTALLATION AND LOCATION

MARINE CORPS BASE, CAMP LEJEUNE, NORTH CAROLINA 28542

4. PROJECT TITLE

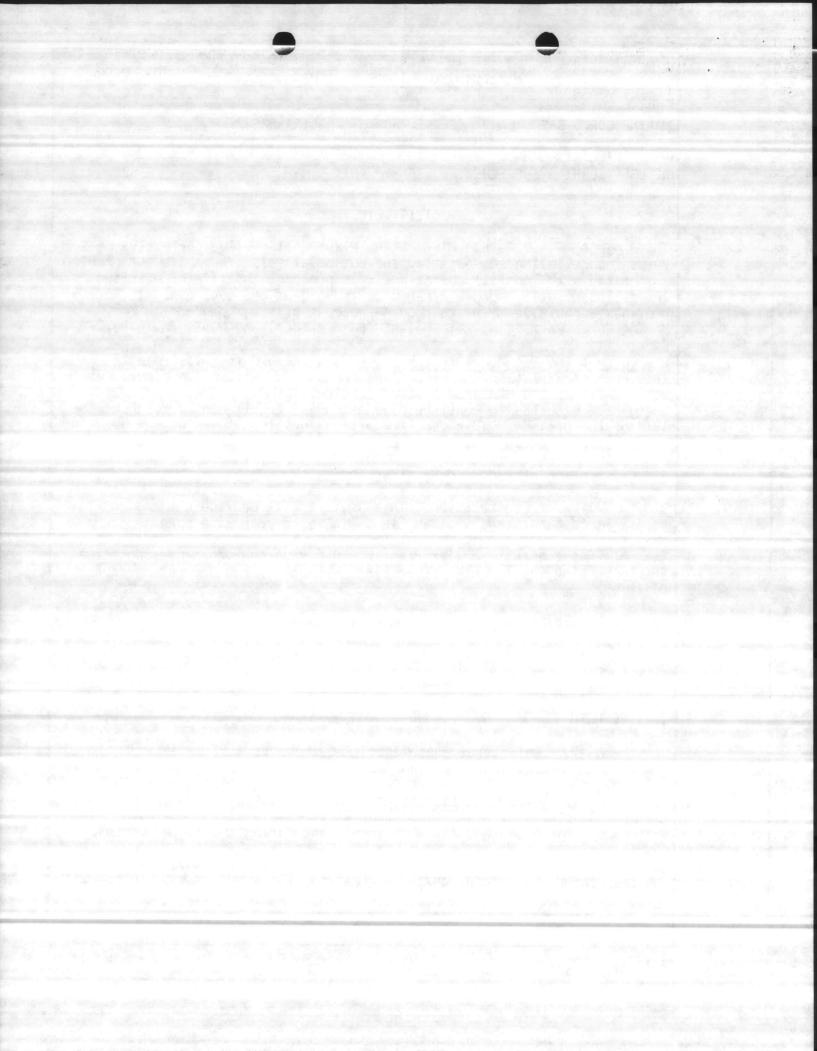
5. PROJECT NUMBER

REFUSE BURNING SUPPLEMENTAL STEAM PLANT

P-822

FACILITY STUDY

- I .- Project: This Refuse Fired Steam Plant will provide corrective meas sures for relieving the existing and potential Pollution Abatement problem. associated with landfill operations. It prolongs the life of existing landfills and will improve management techniques and controls. It further provides a positive means to reduce the cost of steam production for Marine Corps Base, Camp Lejeune, NC (Camp Geiger) and MCAS, New River.
- 2. Current and Planned Future Workload with regard to this Project: This project will generate steam for schools, administrative facilities at Camp Geiger and MCAS New River. The facilities and their demand for energy are expected to continue as a necessary requirement throughout the life of the project. This facility will be utilized seven days a week and its duration of need is indefinite.
- Description of Proposed Construction:
- Type of Construction: This project will provide a permanent Refuse Fired Supplemental Steam Plant with a 25 year life span.
- b. Replacement: Boiler Plant G-650 may be shut down pending actual Refuse Burning Supplemental Steam Plant efficiency and generating capabilities.
 - c. Description of Work to be Done:
- (1) Primary Facility: Provide a permanent solid Refuse Burning Supplemental Steam Plant.
- (2) Energy Conservation: This project will show a savings of 381.586 MBTU's per year in deferred oil savings.
- Collateral Equipment: Requirements will be determined during preliminary design procedures.
- (4) Supporting Facilities: This project will provide a Refuse Burning Supplemental Steam Plant that will relieve steam generating requirements for G-650 and AS-4151 steam plant during the summer months.
- 4. Cost Estimate: Cost estimate by Atlantic Division, Naval Facilities Engineering Command (Code 407) and escalated to FY-89. See enclosure (1).



1. COMPONENT MARINE CORPS NAVY	FY	1989	MILITARY	CONSTRUCTION	PROJECT	DATA	2. DATE 15 Aug 8	5
3. INSTALLATION	AND	LOCATI	ON					

MARINE CORPS BASE, CAMP LEJEUNE, NORTH CAROLINA 28542

MARINE CORPS BASE, CAMP LEJEUNE, NORTH CAROLINA 28542

4. PROJECT TITLE

5. PROJECT NUMBER

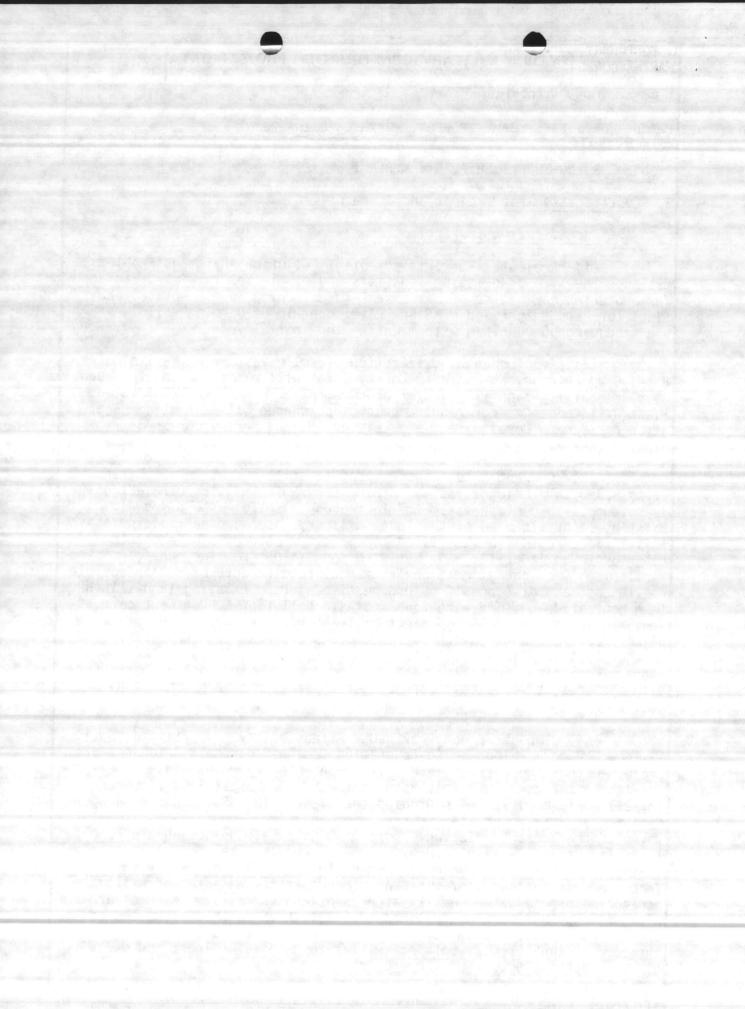
REFUSE BURNING SUPPLEMENTAL STEAM PLANT

P-822

5. Justification for Project and Scope of Project:

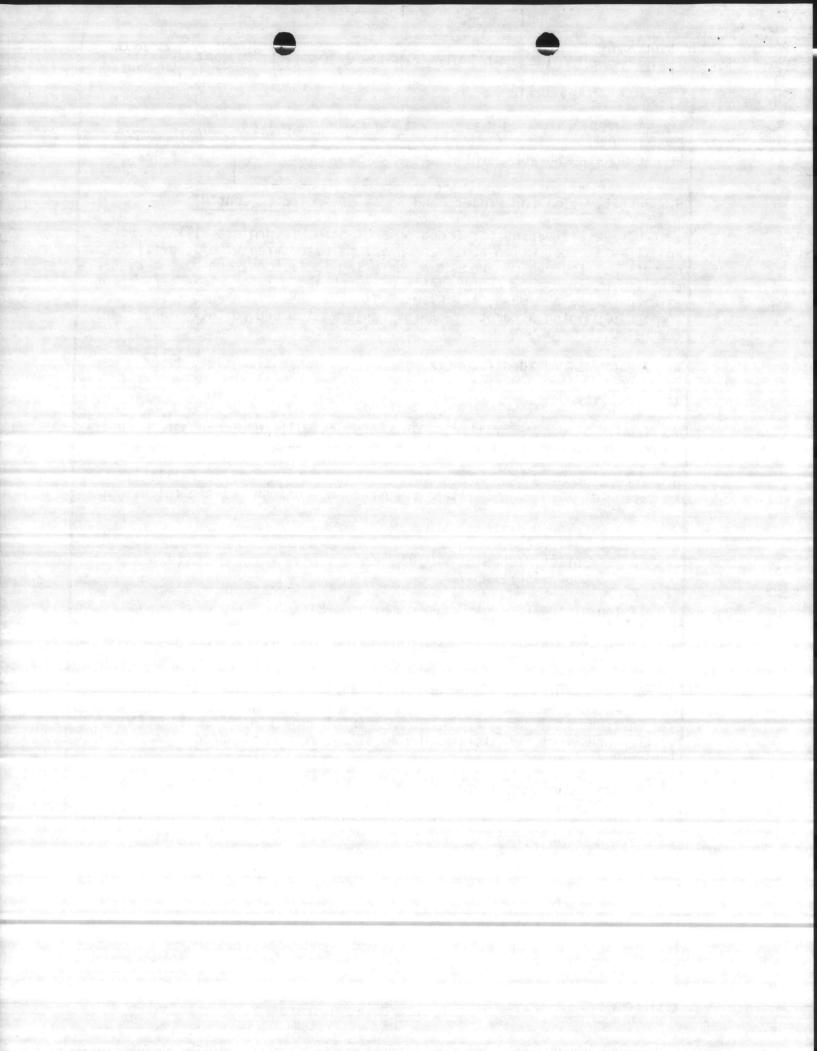
a. Justification for Project:

- (1) Project: Corrects potential Pollution Abatement Problems, prolongs the life of existing landfills and eliminates the immediate need for procuring new sites. Provides a Refuse Burning Supplemental Steam Plant for Camp Geiger and MCAS New River capable of burning solid waste and producing 60,000 lb/hr steam during the initial year.
- (2) Requirement: Utilization of solid waste from Marine Corps Base, Camp Lejeune, NC and MCAS Cherry Point will eliminate costly expansion of facility landfills and/or procurement of new sites. This Steam Plant will reduce energy requirements of purchased oils for steam generation for Marine Corps Base, Camp Lejeune, NC and Marine Corps Air Station, New River.
- (3) Current Situation: Current landfill operations at Marine Corps Base, Camp Lejeune, NC and MCAS Cherry Point will require extensive improvements to contain estimated increases in solid waste disposal. Existing landfills used by the local military bases and surrounding municipalities are rapidly being filled to capacity. Attempts at obtaining other approved landfills have met with opposition from the public. Sites available either cannot meet environmental requirements or are infeasible due to cost and distances from prospective users. Existing landfills have been monitored and some were found to have pollutants. Constant corrections are being made. This project will enhance the environment by the eliminating further needs for disposal of solid waste in landfills. It further will enable landfill operators to tighten controls in the proper usage of existing landfills. Steam is generated using costly fossil fuel with the present value cost for 25 years operation of \$86.5 million dollars.
- (4) Impact if not Provided: A feasibility study titled "Solid Waste and Wood Burning and Co-Generation Options" dated 19 October 1982 projected that the current landfill at MCAS Cherry Point would be exhausted by the year 1992. It assumed that U. S. Forest land (Croatan Forest) would be utilized beginning that year. The "Solid Waste Management Master Plans" for MCAS Cherry Point and MCB, Camp Lejeune dated 1977, revealed the present existing landfill at Camp Lejeune has an additional suitable adjacent area of approximate 20 acres that can be utilized to at least the year 2000. However, impermeable liners are necessary to prevent leachate from further contaminating ground water. A system of wells are monitoring ground water quality at present and corrective measures are being taken. Stricter control measures will have to be implemented to prevent additional contamination. This project will make it possible for the current landfills at both activities to dispose of inert and oversize waste for the life of the project, based on 25 years.

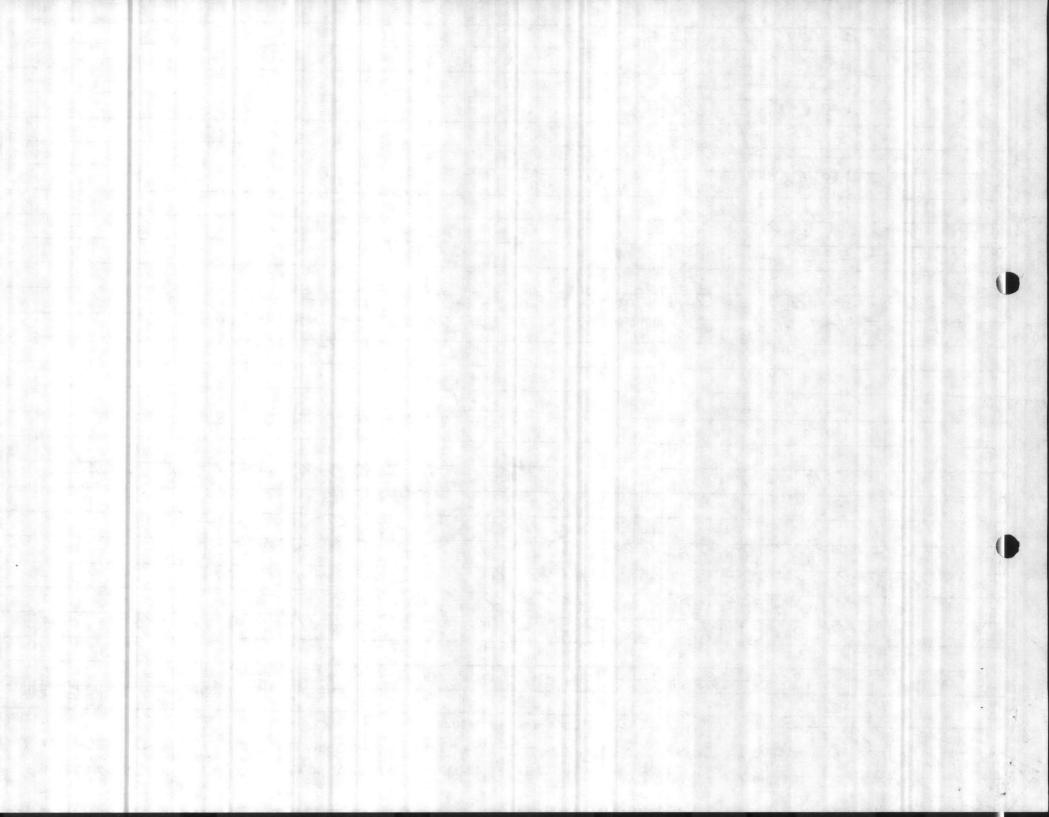


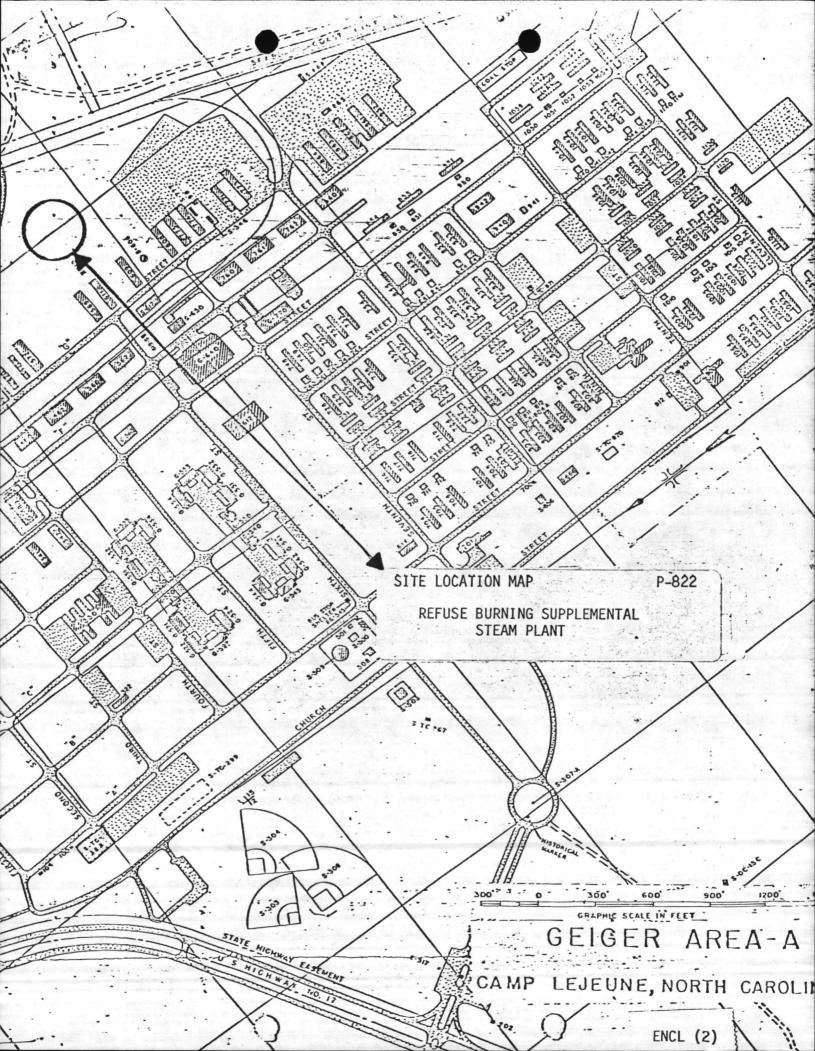
MARINE CORPS FY 19 89 MILITARY CONSTRUCTION PROJECT	2. DATE 15 Aug 85
3. INSTALLATION AND LOCATION	
MARINE CORPS BASE, CAMP LEJEUNE, NORTH CAROLINA 28542	
4. PROJECT TITLE REFUSE BURNING SUPPLEMENTAL STEAM PLANT	P-822

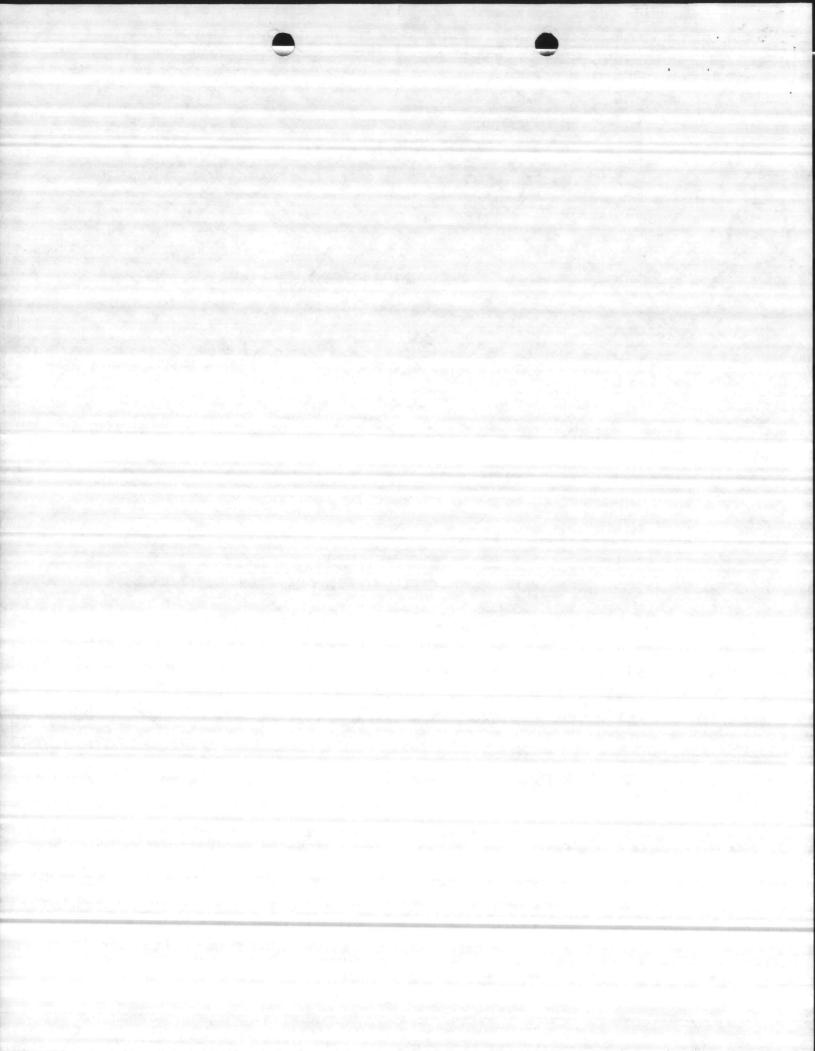
- 5. Justification for Project and Scope of Project: (cont'd)
- and alleviate pollution abatement problems associated with landfill operations, improve management of existing facilities, and have a significant impact in energy requirements of purchased oil for steam generation at Camp Geiger and MCAS, New River. It will greatly enhance this Command's ongoing attempt at energy conservation and pollution abatement controls.
- 6. Equipment Provided from Other Appropriations: \$124,419 will be required for purchase of a truck and disposal containers in support of this facility.
- 7. Common Support Facilities: This project will supplement steam generating requirements of steam plant G-650 and AS-4151.
- 8. Effect on Other Resources: An increase in manpower of facilitate operation of this plant will be required and consists of the following:
 - 4 Crane Operators WG-8
 - 4 Boiler Operators WG-7
 - 4 Boiler Mechanics WG-10
 - 3 Supervisors WS-7
- Siting of the Project: See enclosure (2)
- 10. Other Graphic Presentations, including Photographs: See Enclosure (3).
- 11. Economic Analysis: An ECIP economic analysis has been made with support documentation. See enclosure (4).
- 12. Environmental Impact: An Environmental Impact Assessment will be written and processed through the local Environmental Impact Assessment Review Board.
- 13. Quantitative Data: Not applicable.
- 14. Additional Information: A cost summary design analysis (FY-87) dated 29 March 1983, prepared by NAVFACENGCOM, Atlantic Division, Norfolk, VA is attached as enclosure (4).

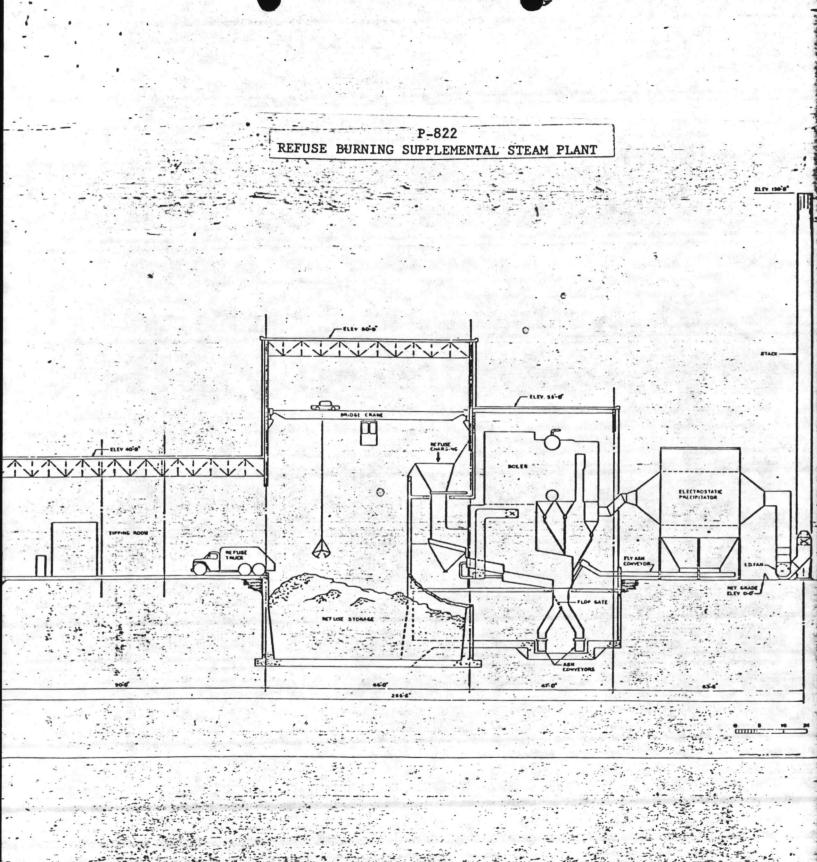


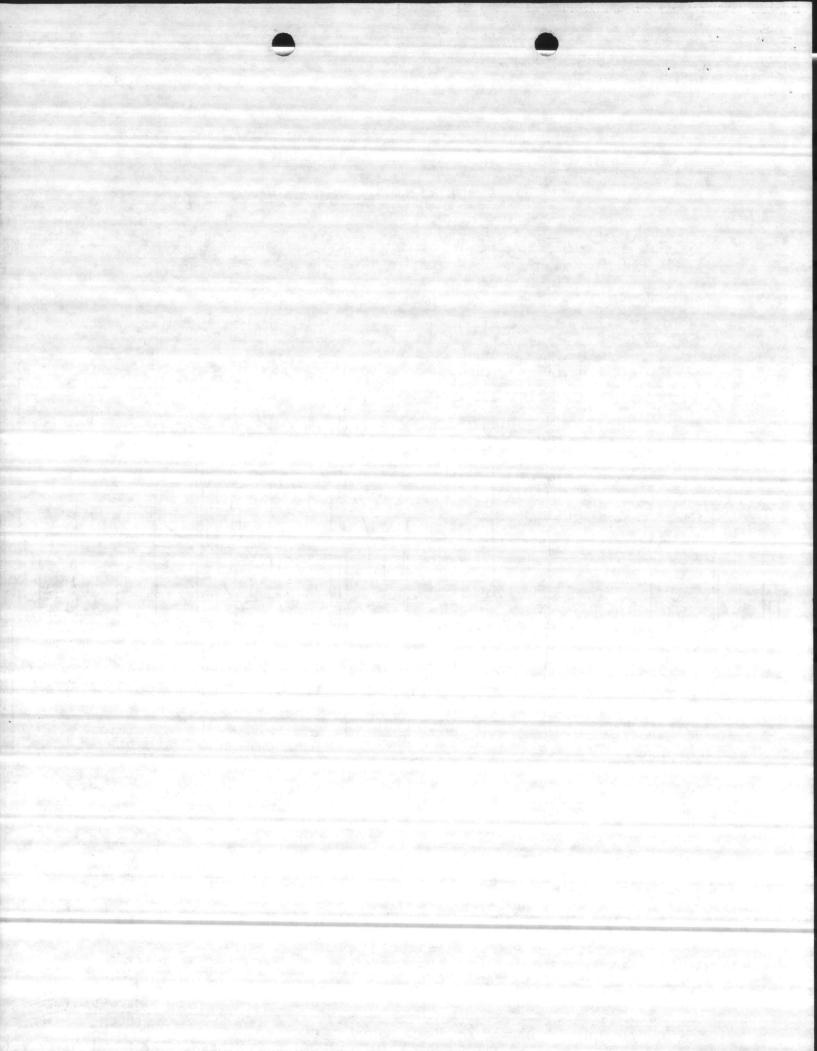
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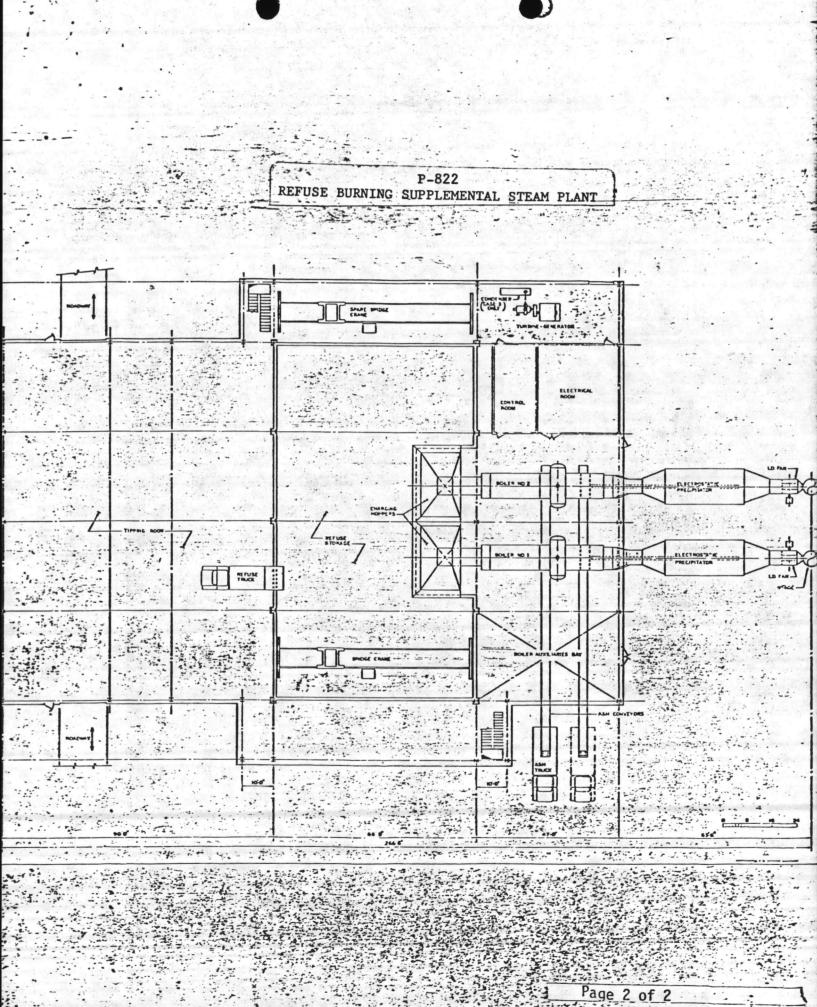


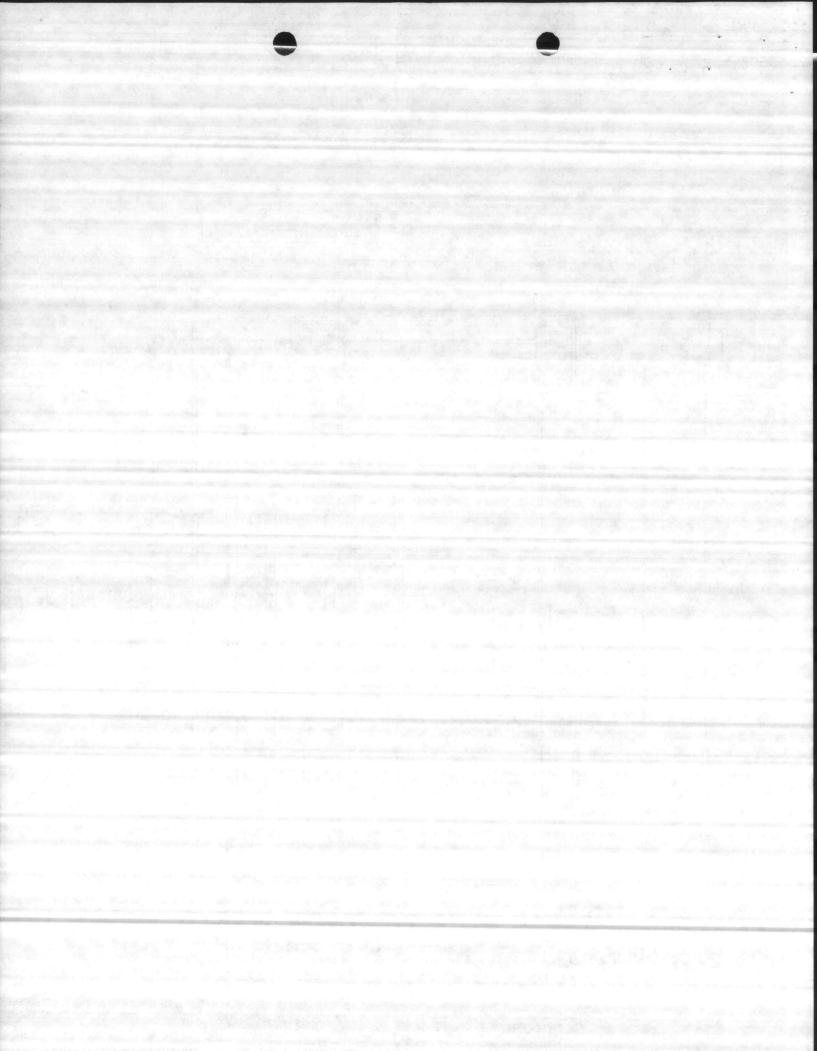




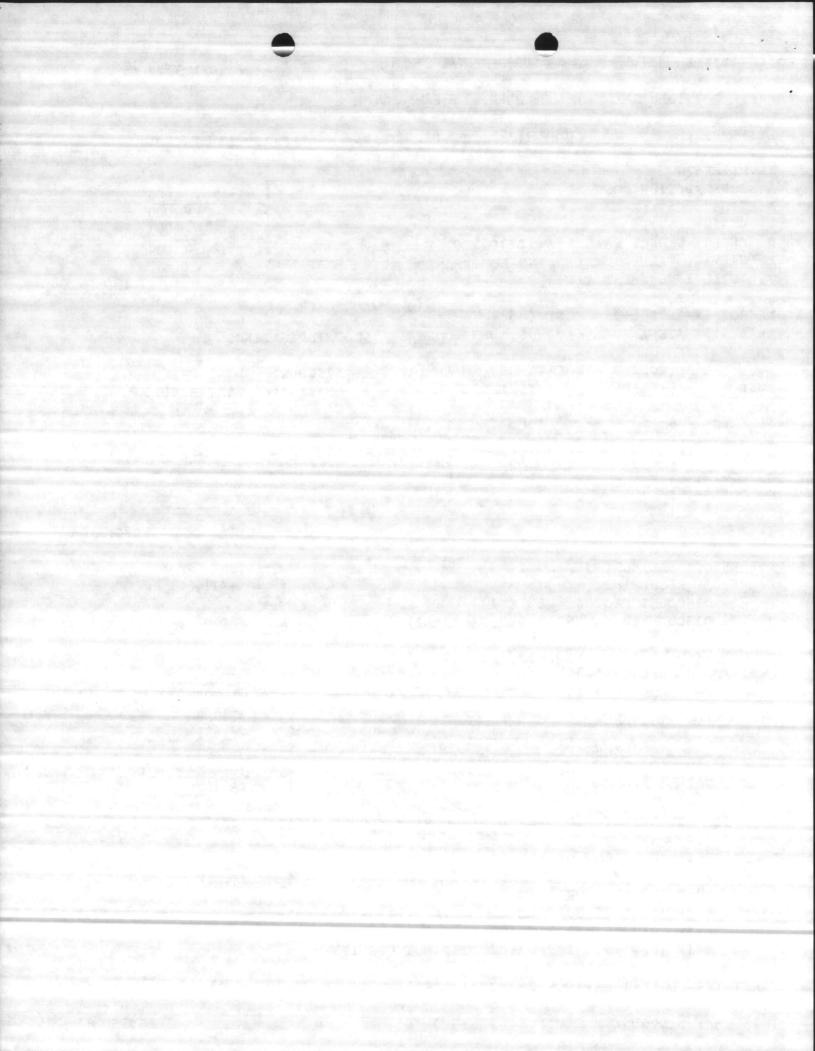








LIFE CYCLE ANALYSIS SUMMARY POLLUTI	ON ABATEMENT PROGR	AM P-822
EDJECT TITLE REFUSE BURNING SUPPLEMENTAL STEAM PLANT	FISCAL YEAR	1988
DISCRETE PORTION HAME REFUSE BURNING STEAM PLANT		
RALYSIS DATE ECONOMIC LIFE 25 YEARS PRE	PARED BY G. Johnson	on .
A. CONSTRUCTION COST B. SIOH C. DESIGN COST D. EHERGY CREDIT-CALC (FA+1B+1C)Z.9 E. SALVAGE VALUE OF EXISTING EQUIPMENT Y. TOTAL INVESTMENT (1D-1E)	12,640,000 695,000 5 758,000 12,684,000 -\$ 0 -	
ARALYSIS DATE ARRUAL SAVINGS, UNIT COST & DISCOUNTED	SAVINGS	
FUEL \$/HBTU(1) HBTU/YR(2) SAVING\$(3) FACTO	NI DISCOUNTED R(4) SAVINCS(5)	
A. ELEC \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$	34,887,641	
F. TOTAL	>	\$34,887,641
A. ANNUAL RECURRING (+/-) (1) DISCOUNT FACTOR (TABLE A) (2) DISCOUNTED SAVING/COST (3A X 3A1)	\$ -411,543 \$ -3,919,535	
	1SCOUNTED SAV- RGS(+) COST(-)(4 42,809 26,591 16,480 10,242 -96,122	•
C. TOTAL NON ENERGY DISCOUNTED SAVINGS(+) / OST(-)	(3A2+3Bd4)	\$ -4,015,657
D. PROJECT NON ENERGY QUALIFICATION TEST (1) 251 MAX NON ENERGY CALC (2F5 x .33) a IF 3D1 IS = OR > 3C CO TO ITEM 4 b IF 3D1 IS < 3C CALC SIR = (2F5+3D1)-11 c IF 3D1b IS = > 1 CO TO ITEM 4 d IF 3D1b IS < 1 PROJECT DOES NOT QUALIFY	11,512,921	
FIRST YEAR DOLLAR SAVINGS 2F3+3A+(3B16 - YEARS ECONO)	HIC LIFE)	\$ 1,338,994
TOTAL NET DISCOUNTED SAVINGS (2F5+3C)		\$ 30,871,984



SUMMARY

LIFE CYCLE COST ANALYSIS

Information utilized in this analysis was obtained from the Solid Waste and Wood Waste Burning and Coal - Generation Study as provided by LANTNAVFAC-ENGCOM. The study pertaining to Co-Generation is attached as supporting documentation.

I. INVESTMENT:

Construction Cost	\$12,640,000
SIOH	695,000
Design Cost	758,000

II. ENERGY SAVINGS:

Oil-Fired Plants (Status Quo)

a. Usage (Page VI-25)

$$(38.99 \text{ MBTU/HR} + 48.13 \text{ MBTU/HR}) = 43.56 \text{ MBTU/HR} \text{ Average}$$

 $(43.56 \text{ MBTU/HR}) \times (8,760 \text{ HR/Year}) = 381,586 \text{ MBTU/Year}$

III. ENERGY COSTS:

a. Fuel Oil 4.56/MBTU

IV. Non-Energy (Annual) Costs: (Recurring) Pages VI-18 and VI-26)

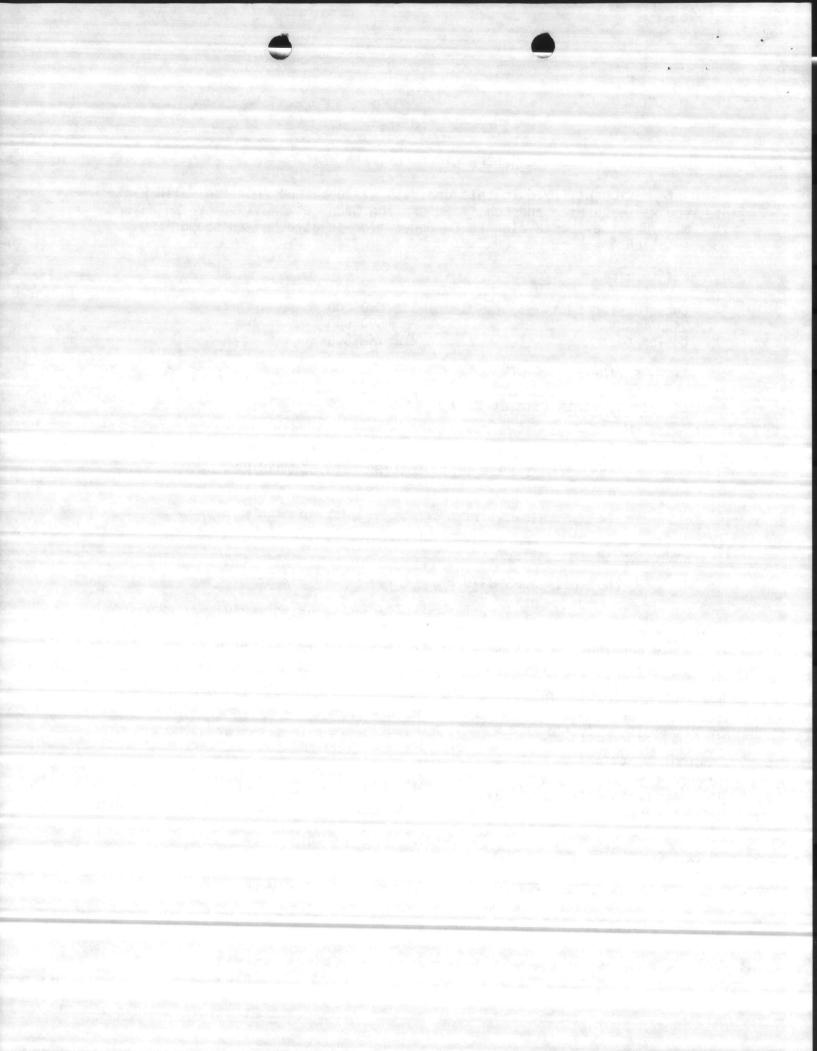
Waste Burning	Oil-Fired Boilers (Sta	Oil-Fired Boilers (Status Quo)				
Labor \$437,951 Maintenance 241,018 Trash Transfer 345,527 Ash Disposal 17,951	CP Development CL Development CP Maintenance CL Maintenance	\$124,556 458,529 18,310 29,508				
TOTAL \$1,042,447		\$630,903				

Net Non-Energy Annual Costs:

\$1,042,447 - \$630,903 = \$411,543

V. Non-Recurring Costs:

a. Co-Generation Plant = Plant overhaul (Page VI-13) \$65,658/Year every 5 years.



		Construction Costs (1982 \$)	Total Project Cost Present Value	Total Refuse Plant Savings	Uniform Annual Cost	Refuse Plant Savings
**Case 1A-	Refuse-fired plant producing steam only	15,468,300	*37,728,035	78,850,695	3,961,400	8,279,157
Case 1B-	Incremental cost of landfill for refuse and oil for steam		116,579,069	-	12,240,557	
**Case 2A-	Refuse-fired plant producing steam and electricity with a backpressure turbine, sell elect	19,134,300	34,027,792	74,348,706	3,572,847	7,806,458
.Case 2B-	Incremental cost of landfill for refuse and oil for steam	-	109,376,498		11,484,303	
Case 3A-	Refuse-fired plant producing electricity with a back pressure turbine, use elect on base	19,134,300	38,868,016		4,081,060	_
Case 3B-	Incremental cost of a landfill for refuse and oil for steam		109,376,498	70,508,482	₩ 7,403,243	7,403,242
,	*Escalated to April 19	988 = 37,728,035	x = 1.046 = 39,46	3,525 Say 39,	464,000	

^{**}Case 2A is shown as lowest project cost. However, Case lA was recommended by NAVFACENGCOM, Norfolk, VA. (Case lA has greatest total present value savings in both differential and differential inflation cases.)

Page 3 of 4

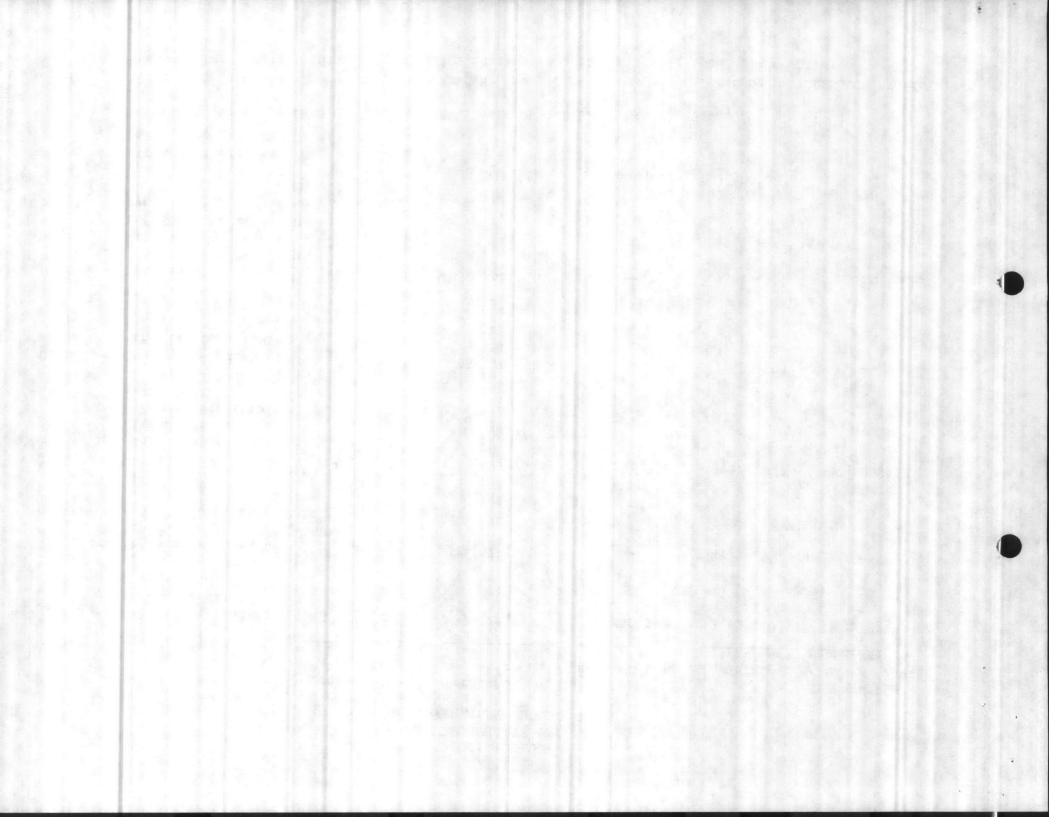


TABLE I COST SUMMARY DESIGN ANALYSIS (FY87) NO DIFFERENTIAL INFLATION

	선 내게한 뭐요? 왕들이 깨를 먹었다.					19 1
		Construction Costs (1982 \$_)	Total Project Cost Present Value	Total Refuse Plant Savings	Uniform Annual cost	Annual Refuse Plant Savings
ase IA -	Refuse-fired plant	15,468,300	35,634,955	24,081,669	3,741,595	2,528,524
•	producing steam					
ase 1B -	Incremental cost of landfill for refuse	-	59,716,624	-	6,270,120	M - 1
	and oil for steam					
Case 2A -	Refuse-fired plant	19,134,300	36,446,074	19,978,502	3,826,761	2,097,700
	producing steam and electricity with a					
	backpressure turbine sell elect					
Case 2B -	Incremental cost of	-	56,424,576		5,924,462	
	landfill for refuse and oil for steam		Marie de la companya	"	,	n y
Case 3A -	Refuse-fired plant	14,134,300	38,930,007	17,494,569	4,087,569	1,836,893
	with a backpressure	:y	5 to			
	turbine, use elect on base				5,924,451	
Case 3B -	Incremental cost of a landfill for refus	ie ,	56,,424,576	 	3,324,431	
Pa	and oil for steam	and the second				
₩.						N. V.

